 STATES OF ILLINOIS
 ADLAI E. STEVENSON, Governor
 DEPARTMENT OF REGISTRATION AND EDUCATION
 NOBLE J. PUFFER, Director

 DIVISION OF THE
 STATE GEOLOGICAL SURVEY
 M. M. LEIGHTON, Chief

 CIRCULAR NO. 173

 ILLINOIS WATER FLOODS—A SUMMARY

 By
 FREDERICK SQUIRES and Members of the Secondary Recovery Study
 Committee for Illinois, Secondary Recovery Division,
 Interstate Oil Compact Commission

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 URBANA, ILLINOIS

 1951
**ILLINOIS WATER FLOODS**

This article summarizes the important work accomplished by the Secondary Recovery Advisory Committee for Illinois, of the Interstate Oil Compact Commission, and as recently published in the report of the interstate Oil Compact Commission and in Circular No. 165 of the Illinois State Geological Survey.

Membership of committee preparing report: chairman, Frederick Squires (Illinois State Geological Survey, Urbana); A. H. Bell (Illinois State Geological Survey, Urbana); H. R. Bolton (Ohio Oil Co., Terre Haute); C. V. Cameron (Shell Oil Co., Centralia); W. S. Corwin (Tide Water Associated Oil Co., Keensburg); R. E. Dunn (Magnolia Petroleum Co., Salem); R. W. Love (The Texas Co., Salem); R. J. Cassin, secretary (Illinois State Geological Survey, Urbana); Paul Phillipsi (Forest Oil Corp., Casey); Mark Plummer (Pure Oil Co., Olney); L. C. Powell (Ohio Oil Co., Terre Haute); Harry Swaneck (Gulf Refining Co., Centralia); Ray Vincent (Soehio Petroleum Co., Centralia); E. C. Wells (Carter Oil Co., Mattoon); M. R. Wilson (The Texas Co., Salem).

**Siggins Pool Water Floods**

**Water-flood history.**—Systematic water-flooding was first begun in Siggins field in 1942 when Forest Oil Corp. redrilled and flooded 40 acres near the center of the field (Fig. 2, Fig. 3).

Since 1942 the flooding has been expanded to 2,000 acres in both first and second Siggins sands. These floods are operated by Forest Oil Corp. and Pure Oil Co. Field daily average production increased from 100 bbl. or less per day in 1940 to 5,000 bbl. per day in October 1949, with a cumulative water-flood production to January 1, 1950, of 3,187,000 bbl.

**Water-flood development.**—With few exceptions the old wells were plugged and a new five-spot pattern drilled with input wells 440 ft. apart and input to oil well distances about 300 ft. Insofar as possible input wells are completed to have only net pay open to injection and are selectively...
Fig. 1

shot to minimize the natural permeability differences.

Forest Oil Corp. input wells are completed by running a packer first and second stage cement. This water was obtained from fresh-water wells and produced salt water. The fresh water comes from a 100-ft.-deep glacial gravel in Hurricane Creek. Turbine pumps at the wells lift the water and push it 6 miles through 6-in. pipe to the field where it is used in Forest Oil Corp. floods 2, 3, and 6, and in Pure Oil Co. 5 flood.

Producing wells furnish the brine. After separation from the oil the brine is aerated, chemically treated, and filtered. Brine is used in Forest floods 4, 5, and 7, and will be used in future Forest floods 8 and 9.

Booster pumps force the water at 200-128 lb. pressure through a series of cement-lined mains, laterals and individual lines to each of the injection wells. Sand face pressures are kept below the maximum safe pressure of 1 psi. per foot of depth. Daily average injection rates for 1949 average slightly in excess of 1 bbl. of water per foot of exposed sand.

Results obtained.—During the period 1942 through January 1, 1950, Siggins field has produced 3,187,000 bbl. of water-flood oil and as of January 1, 1950, was producing in excess of 3,000 bbl. daily. Yields per acre are not yet representative of flood value because most properties are far from being flooded out. However, water-flood yields per acre to January 1, 1950, on some leases have been as high as 8,000 bbl.

Average injection rates of Forest floods (Fig. 4), with all floods shown as though they had been started at the same time, show a gradual decrease in production after the peak is over.

WATER FLOODS, JANUARY 1, 1950

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reached. The marked similarity in decline slope indicates a predictable future life for each flood if present injection and production methods are continued. From the decline rates it seems certain that Siggins floods will continue at a commercial level of production many years after peak production is reached.

Summary.—The Siggins water flood is one of the most successful in the state. At present it ranks third in cumulative water-flood production after the Patoka and basin McClosky floods which rank first and second.

The reservoir characteristics as shown in Table 1. Data for Illinois Controlled Water Floods, January 1, 1950, do not show superior conditions for flooding, but careful evaluation and efficient operating techniques employed are proving successful.

Bellair Water Flood

Introduction.—Bellair field has three pays, the 500 and 800-ft. Pennsylvanian sands, and the 900-ft. Mississippian sand. Only the 500-ft. Pennsylvanian sand is discussed here since it is the only one so far flooded. (See Fig. 5.)

Water-flood history.—The Bellair "500" flood is operated by Forest Oil Corp. and Pure Oil Co., covering 700 acres near the center of the field. Water was first injected in July 1948 and flood production first obtained about the middle of 1949. The daily average production for December 1949 was approximately 550 bbl. of oil.

Water-flood development.—With a few exceptions, old wells were plugged and new wells drilled in a five-spot pattern. Input wells are usually 400 to 440 ft. apart, with input to oil well distances about 300 ft.

Pure's producing wells are completed with casing cemented at the top of the producing zone and wells are flowed through the casing. Input wells are completed by running 1½-in. tubing perforated opposite the pay, filling the annular space to the top of the pay with gravel, and then adding about 5 ft. of sand topped with a few sacks of cement. Casing is then removed from the hole. Forest completes producing and input wells by running 1½-in. tubing with a rag packer cemented opposite the top of the injection interval. Only surface casing is left in the wells. Both companies shoot the sand to even the permeability profiles and equip each input well with a water-flow meter.

Water source and treatment.—Fresh water alone is used in the Bellair flood with approximately 6,656,000 bbl. injected into the sand to the first of January 1950. Water is obtained from gravel beds 100 ft. deep, ½ to ¾ miles southwest of Bellair field. Turbine pumps lift the water and push it through the 6-in. main lines.

Pure Oil uses two diesel engines close to the source wells to raise the pressure to 400 psi, a pressure sufficient to move the water 1½ miles to the filter plant, through the pressure filters, and into the wells at a pressure of about 225 psi.

Forest Oil uses the turbine pumps at the wells to lift and push the water to their booster pump and filter station about 1½ miles away. Forest's well-head pressures are about 250 psi. Both companies use closed systems with pressure filtrations.

Iron precipitates on the filter elements have caused considerable difficulty. Recently Calgon and calcium hypochlorite treatment have been added by Pure. The 225-280 psi. well-head pressure plus the static head is close to the maximum safe flooding pressure of 1 psi. per foot of depth.

Results obtained.—Because the Bellair "500" flood is new, yields per acre, cumulative production, or other yardsticks of flood productivity are not yet significant. However, a few interesting points of flood behavior of the Bellair "500" are now known.

Production since the start of water flood to January 1, 1950, was 83,000 bbl. with daily production increasing from a few barrels in June to 550 bbl. in December 1949. Water was produced from the start of flood production and had increased to a 70 percent water cut by January 1, 1950. The production from the wells of Pure which are flowed continuously and from those of Forest, which are flowed intermittently, is similar.
Ikemire-Henry Lease Flood in Main Pool, Crawford County

Introduction and history.—Oil was discovered in this area in 1908. The Ikemire-Henry lease was developed in 1907 and 1908. Wells had average initial productions of 80 bbl of oil per day. In 1911 daily production was down to 3 bbl of oil per well per day. In attempts to increase production, vacuum was used in 1919 and air injection in 1932. These methods recovered 800-1,000 bbl per acre over a 14-year period. The present Ikemire-Henry water flood was started in 1946.

General geologic conditions.—The Ikemire-Henry flood pay is a small Robinson sand lens ½ by 1 mile, trending northeast-southwest (Fig. 6). Sand thickness ranges from about 35 ft. at the center to zero at the lens edge. The main Robinson sand body underlies the lens and in most places is separated from it by a considerable thickness of shale, but at some places by only a thin shaly sand. The top of the lens is about 940 ft. below the surface.

Water-flood history.—Tide Water Associated Oil Co. first injected water into the Ikemire-Henry lens in February 1948, and flood production was first obtained in August 1948, when production of the 45-acre flood area increased from a few barrels to 35 bbl per day. By the end of December 1948, the daily average production was 140 bbl, of oil and cumulative water-flood production was 45,000 bbl.

Water-flood development.—A somewhat irregular five-spot pattern is
used in the Ikemire-Henry lease flood (Fig. 6). Input to input well distances are generally 440 ft.; oil well to input well distances are about 300 ft. Variation in spacing results from the use of a few original wells in the five-spot pattern. Wells are drilled with cable tools and shot to equalize permeability profiles. Producing wells are completed with 5½-in. casing and pumped through 2½-in. tubing. Input wells are completed with 4½-in. casing cemented through the drained upper part of the sand. Individual meters are used on input wells.

Water source and treatment.—One old oil well deepened to a basal Pennsylvanian sand at 1,200 ft. has furnished the entire 342,500 bbl. of water injected into the Ikemire-Henry lens to January 1, 1950. A conventional oil-well pump is used to lift the water and distribute it to the nine injection wells.

Iron precipitates have caused a reduction of intake rates at times, but acid treatment has been an aid in remedying this condition. The daily injection rate as of January 1, 1950, was approximately 670 bbl. of water at 130 psi., or 4 bbl. per foot of sand per day.

Results obtained.—By the end of December 1949, the 45-acre flooded area of the Ikemire-Henry lease had produced 45,000 bbl. of flood oil and the rate of production was increasing each month. The per cent water cut has increased, from 38 per cent in September 1948 to 51 per cent in December 1949.

South Maunie Water Flood

Introduction and history.—Since the discovery of South Maunie field in 1941, 10 pays have been found in the Pennsylvanian and Mississippian systems. Only the water-flooded sand, the Tar Springs of the upper Mississippian, is discussed here.

Initial production from Tar Springs wells ranged from 10 to 500 bbl. of oil per day. Primary production from the Tar Springs is not accurately known because production from the many pays was not separated, but it is estimated at 486,000 bbl.

General geologic conditions.—South Maunie Tar Springs reservoir is on a northeast-southwest elongated rise with little closure, 25 ft. and of varying sand thickness, 10-30 ft. It is about 20 miles southeast of the deepest part of the Illinois basin. The structurally highest Tar Springs in the South Maunie field is 1,820 ft. below sea level (Fig. 7).

Water-flood history.—Water was first injected into the Tar Springs sand August 11, 1947, and by January 1, 1950, 1,148,565 bbl. of water had been injected into the 230 acres of water-flooded sand. Immediately prior to water flooding, Tar Springs oil production from the flood acreage was about 40 bbl. per day; in July 1948, it was 1,040 bbl. per day. The cumulative water-flood production to January 1, 1950, was 528,086 bbl.

Water-flood development.—A five-spot pattern was made by converting alternate wells of a regular 10-acre spacing to water-input wells (Fig. 7). This arrangement puts input wells 930 ft. apart and input to oil wells 660 ft. apart. Water is injected through tubing with upside-down hookwall packers. Water lines and tubing are plastic lined and each input well is equipped with a meter. Producers are conventional pumping wells.

Water source and treatment.—Water is obtained from a Pennsylvanian sand by one well located in 24-6s-10e. In September 1948 this water source was augmented by returning produced water to the sand. Water injection is maintained in a closed system without treatment although occasional acid treatments have been used to clean tight wells. A Reda pump is used in the source well and two horizontal triplex plunger pumps furnish the line pressure. Initially input wells took water under vacuum or with very little pressure. In December 1949 plant pressures of approximately 800 psi. were used and a daily injection rate was maintained of close to 1,550 bbl., or about 8.5 bbl. per day per foot of sand.

Results obtained.—By the end of December 1949, 528,086 bbl. of flood oil had been produced from the 230-acre flooded area. This is approxi-
Fig. 11—Graphs of water input and oil produced by water flooding.
duction has remained high with cumu­
la tive production showing a constant
increase and the first in Illinois to con­
m aintainly because of the great saving in cost
10-acre
The secondary recovery to January
water-flood procedures in the state,
New fields of Illinois where there is
the Robins flood. The distance be­
result of the operation. The present
Production
The entire water
in Millard, and injected into the
reservoir through a closed system
Water-flood history.—Ohio
Ohio Oil Co.
Lawrence County, Illinois. The flooded zone is the lower Bridgeport sand. The part of the flood
now active covers the whole of the
Robins lease which occupies the SE 1/4
5-3n-12w.
The first Bridgeport producer in
this area was completed in 1906. The Robins lease was developed between
1909 and 1910 by drilling the initial section of the wells averaged 80 bbl. of oil per day, but production dropped off rapidly to a few barrels of oil per day.
Repurging by air and gas was used from 1944 to 1948 in an attempt to increase production. Production which had been 450 bbl. per week
for the lease was increased to a maximum of 4,500 bbl. per week as a re­
result of the operation. The present
flood on the Robins lease was started in 1948.
General geologic conditions.—This water-flood pay is located on the
eastern flank of the LaSalle anticline just downdip from the crest. The sand thickness ranges from a few
feet to slightly over 100 ft. in the
center of the lease. On the west side of the
lease the sand body is largely
replaced by shale. The top of the
lower Bridgeport sand is about 900
ft. below the surface.
Water-flood history.—Ohio Oil Co.
first injected water into the lower
Bridgeport sand on the Robins lease in
August 1948 and a definite increase in production was noticed by April
1949. A total of 1,306,585 bbl. of
water had been injected into the 29 in­
take wells of the flood by July 31,
1950. An estimated 35,000 bbl. of
water-flood oil have been produced from the start of the flood to July 31, 1950.
Water-flood development.—An ir­
regular five-spot pattern is used in
the Robins flood. The distance be­
tween wells is quite variable as a
result of including the original wells
in the five-spot pattern.
The intake wells are drilled with a
rotary rig and completed with 4½-
in. casing set with cement through a
depleted zone in the upper part of
the sand. The wells are cleaned with
a wall-scratcher prior to water injec­
tion. Water is injected through the
4½-in. casing, the section well is
equipped with an individual meter.
The producers on the lease are
pumped, some from a central power
unit and others from individual units powered by electric motors.
Water source and treatment.—Dur­
ing the early part of the flood, water
was supplied from a well in the
Buchanan sand, and injected into the
reservoir through a closed system
without treatment. Since October 1949, a fresh-water well in alluvial gravels
along the Embarras River 6 miles
north of the lease has supplied the
water for the flood. The water is
pumped through a pressure filter en
route to the the water flood system is
closed. No chemical treat­
ment is used. Water is supplied to the
well-heads at pressures up to 325
psi., but most of the intake wells re­
ceive water at little or no pressure.
Reduction of injection rates due to
plugging of the sand face has been
corrected by the use of scratchers.
Intake rates range from 0.5 bbl. per
foot of sand per day to 10 bbl. per
foot per day with an average of 5
bbl. per foot per day.
Results obtained.—B e c a u s e the
W. E. Robins Bridgeport flood is
new, the ultimate productivity of the
flood is difficult to estimate. Since
the start of the flood in 1948, 95,000
bbl. of oil have been produced from
the Robins. Daily production has
almost tripled since the start of the
flood although fillup has not been
attained in all segments of the flood
pattern. Fluids produced averaged
about 30 per cent water during the
month of July 1950.
Patoka Water Flood*
Water-flood history.—Patoka was
discovered in February 1937, and was
developed by 132 wells on 700 acres. A history of water flooding in the
Benoist sand of Patoka field is shown
graphically in Fig. 10. This flood was
begun in 1943 and the first increase in
produced water occurred in early
1944. A slight increase over immed­i­
tate preflood production of about 700
bbl. daily still exists. Peak produc­
tion by primary recovery was slight­
ly over 2,000 bbl. daily.
Water-flood development.—By Au­
gust 1946, 59 intakes and 39 new pro­
ducing wells were completed. Forty-
off-pattern wells were the original drill.

*The complete history of Patoka field
both primary and flood production,
was given by Hugh S. Barger in his article in the May 22, 1945 issue of The Oil and
Gas Journal. A summary description is in­
cluded here because the operation was
skillfully designed and operated and the
results in oil production were spectacular.

Conclusions from a Comparison of the Six Described Floods
The six floods described have some
notable similarities. Probably the most
important of these is that much was
unknown concerning the physical char­
acteristics of the reservoir rocks and
fluids before the floods were started.
Other similarities are that all of the
floods are pattern floods, and that
flood development covers an exten­sive area. Some of the more
important dissimilarities are different oper­
ting techniques, different geologic
ages of flood pays, and the great
difference in the term of primary
production.
The data given above for the six
floods will be useful in considering the
flooding possibilities of other areas
where some information on reser­
voir characteristics is available. In
addition the behavior of these six
floods should furnish a sound basis
on which to check computations on
fillup time, water requirements, oil
production, and results once a flood
project is started.
General conclusions.—Although all of the 31 controlled floods tabulated
in this report were started since 1942,
5 out of the 7 Chester (upper Mis­
sippian) sand zones and the 2
most important lower Mississippian producing zones now have water
floods in operation. These Mississip­
pian floods plus the 15 floods in the
many Pennsylvanian sands give Illi­
nois a nearly complete check on the
general floodability of its many pro-
ducing zones.

The Pennsylvanian sand floods are numerically in the lead because of their shallow depth and because they are closer to primary depletion than the more recently drilled producing formations. McClosky floods are next in numerical order primarily because their high permeability makes flood-
ing on the primary well spacing feasi-
ble and because McClosky producing areas have generally been favored by abundant water supplies in the shallower formations. The remaining zones undergoing water flooding in Illinois have from one to three floods each. Of these zones, two have been outstandingly successful, the Tar Springs in South Maunie, and the Benoist in the Patoka field. The three floods in the high water content Aux Vases sand have not yet settled the question of the floodability of the Aux Vases sand, but the progress of these floods has improved the prospects for the eventual successful flooding of this horizon.

There does not appear to be any "best" formation for flooding in Illi-
nois. All formations seem capable of possessing the necessary characteristics for successful flooding in one or more places within the state.

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