These panels are essentially a stud-wall framework covered with sheathing and siding. The basic panels are houses may be built on a floor slab or over a crawl space or basement. All panels shown in Figure 3. It will accommodate window panels using casement, double-hung, fixed.

To assemble panels into a wall, place the panels together and toenail the bottom of the panels. Place panes or glass, starting 1" from top of the panels. Tilt up all members, starting 1" from top of the panels. These panels are assembled in a jig. With minor adjustments of the inside guides, this jig is suitable for building all panels shown in Figure 3. It will accommodate window panels using casement, double-hung, fixed.

Material required for the jig includes:

- One sheet of %" x 5' x 9' plywood.
- Two 2" x 4" x 48" panel plates.
- Six types of panels are used in this framing system. All are 4' x 8' except the half panel.

1. Vertical solid-wall panel for use with all types of siding. 2. Horizontal solid-wall panel, is for use only when dimensions of a house make it necessary.) 3. Half panel, 2" wide and fixed. 4. Door panel. Door can be centered in panel or set off-center to the right or left. Select width of door to suit house design.