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BULLETIN NO. 37

UNIT COAL AND THE COMPOSITION OF COAL ASH

BY

S. W. PARR

AND

W. F. WHEELER



UNIVERSITY OF HLINOIS
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UNIVERSITY OF ILLINOIS ENGINEERING EXPERIMENT STATION

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AUGUST 1909

UNIT COAL AND THE COMPOSITION OF COAL ASH

By S. W. Parr, Professor of Applied Chemistry

W. F. Wheeler, First Assistant, Department of Chemistry, Engineering Experiment Station

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I. Introduction¹

It was recognized at the very outset of these experiments on coal, which were begun in the Laboratory of Industrial Chemistry, University of Illinois, about the year 1897, that much value would attach to any device or method which would make it possible to study the properties, composition, heat values, etc., of the pure coal substance as distinct from the non-coal material with which it is associated. While much data of a general nature accumulated from year to year, having more or less bearing upon this subject, it was not until recent months that a definite study of the problem was undertaken. It is the purpose of this paper to present the results of these investigations upon the properties and more definite determination of actual or unit coal. By unit coal is meant the organic material which is involved in combustion as apart from the mineral constituents which are the extraneous and variable accompaniments of the actual or unit coal.

II. HISTORICAL REVIEW

A number of investigators have worked on various phases of this topic. Lord and Haas, who were no doubt the first in the field, have developed the idea that in any given type of coal, or perhaps, less broadly, in any given deposit of coal, there exists an initial substance, with certain uniformities as to calorific value, which might make it possible to calculate the heat units for any sample whose source as to locality was known.

From numerous analyses of Pennsylvania and Ohio coals, Lord and Haas draw a comparison between the heat values as derived by Du Long's formula, the Mahler calorimeter, and those calculated from unit value which they designate as H, and describe as being the value for the ash, water and sulphur-free substance. They find the sulphur to be a disturbing element and correct for it in a partial manner only. However, they state as their conclusion that "On comparing the results, seam by seam, it would appear

¹Credit is due Mr. W. F. Wheeler for the greater part of the work embodied in this bulletin. Mr. Wheeler died November 18, 1909.

that the actual coal of a given seam, at least over considerable areas, may be regarded as essentially of uniform heating value."

The expression "actual coal" presumably refers to this same initial or unit substance free from extraneous matter, such as ash, moisture and sulphur. The same idea is evidently intended in the quotation below, though the same qualification as to "actual coal" is not used, thus, "The results of our tests seem to indicate the interesting conclusion that the character of a coal seam, so far as its fuel value is concerned, is a nearly constant quantity over considerable areas. The determination of the value for seams would be of great use, as the rapid proximate analysis, or, for that matter, merely the determination of ash and moisture in low sulphur coals, would be sufficient to grade coals of the same vein. Of course, it is dangerous to argue from so few samples, but the proposition seems reasonable. At least, we hope that further work may confirm these conclusions."

Kent, in discussing this paper, in the same volume, page 946, says, "The conclusions of the authors that the 'actual' coal (moisture and ash excluded) of a given seam over considerable areas, may be regarded as of uniform heating value, is one of great practical importance. I have held the same opinion tentatively for a long time...."

Contemporaneous with the work of Lord and Haas was that of W. A. Noyes.² As a result of 21 calorimetric determinations on Indiana and Pittsburgh bituminous coals, he says, "The heating effect may be found, in all cases examined, with a maximum error of 2 per cent, by the following rule: Subtract from 100 the per cents of moisture, ash, and one half the per cent of sulphur, and multiply the remainder by 80.7. The product will be the heating effect of the coal burned to vapor of water, expressed in calories."

Whatever value may have attached to these propositions, the matter seems to have lain more or less dormant until the subject

¹Trans. Am. Inst. Min. Eng. 27; 259, 1898.

²Jour. Amer. Chem. Soc. 20; 285, 1898.

was brought again to the surface by Mr. A. Bement, who has in numerous articles insisted upon its great practical value, as, for example, referring to the advantage of having certain units of reference, he says, "The possibility of the more extended use of constants is presented and the author urges the feasibility of considering the pure coal compositions as constants for a coal seam or particular locality of such seams. This possibility has been suggested, principally by the fact that the heating power of the pure coal from a general locality does not vary over greater limits than that of the calorimetric method, and he has been able to employ it as a constant in calculating the heating power of dry and moist coal, having determined only moisture and ash, and obtained results that check with calorimetric determinations made on the same samples. The author, however, does not claim originality in this observation, but does insist that the use of such constants is of advantage.... This view concedes that coal from a certain locality or seam does not vary in quality, but that the variation is due to the presence of ash and moisture which are impurities associated with the coal."1

In a subsequent paper,² he argues for the same constancy of values when referred to the pure coal basis. These considerations have, no doubt, led Mr. Bement and others to adopt the term "pure coal" as expressive of this idea of constancy in the "ash and water-free" substance, in addition to the fact of its being a more compact and convenient term to use.

In all of these discussions relating to the uniformity of values for the actual coal, it is evident that if there are any constituents that fail of recognition to the extent that they are not included among the factors for mineral or non-coal material, but on the contrary, are included in the actual coal substance, then the question arises as to whether we yet have a fair basis of reference for drawing conclusions as to the constancy or the degree of agreement which we may properly credit to the actual coal constituent.

¹Jour. Am. Chem. Soc. 28; 636.

²Jour. Western Society of Engineers 11: 757.

For example, the coals of the Mississippi Valley may have as high as 4 or even 8 per cent of sulphur. Indeed, variations of 1 to 3 per cent may be possible within the product from the same mine, especially where the washing of the coal is in vogue. if this variable is counted as part of the "actual coal," it by so much prohibits any uniformity of heat values being credited to this hypothetical substance we call "unit coal." This phase of the subject was touched upon in the discussion¹ accompanying the paper by Mr. Bement already mentioned. It was there urged that not only the sulphur, but certain volatile constituents were present which escaped determination as part of the ash, and were, therefore, included in the actual coal, thus introducing a variable which prevented accurate study of that substance. Shortly afterward, analytical evidence in support of this idea was developed by Mr. Wheeler,2 and the results of his investigation were published in 1908. The essential point developed in that work was the evidence of the existence of a non-coal constituent which by the ordinary methods of analysis not only escapes recognition and measurement, but is counted as part of the true coal substance. This is the water of hydration or other volatile matter chemically combined with the mineral or ash substance in such a manner as to be driven off only at a red heat. For example, if the shale content of the ash has 8 per cent combined water, and the same is not counted with the ash but as part of the "volatile combustible," here is a variable which by so far keeps us from coming at the correct value for the actual or unit coal. Similar variables would accompany the presence of gypsum whose water of crystallization in the process of analysis would take its place as part of the pure coal substance. Calcium carbonate also would afford a similar variable in so far as it would lose carbon dioxide in the process of analysis. It should be noted here that Taylor and Brinsmaid have proposed a graphical method for arriving at unit coal values which, though empirical and consequently indi-

¹Parr; Jour. Western Society of Engineers 11; p. 762, 1906. ²Trans. Am. Inst. Min. Engs., Vol. 38, p. 621, 1908.

rect in character, is very ingeniously devised and no doubt is of much practical value.¹

III. EXPERIMENTAL DATA

It is the purpose of this paper to present the results of our own investigations, together with such applications as the data at hand will permit, in the hope that the facts presented may indicate the possibility of arriving directly at the determination of all of the non-coal or mineral constituents, including those more volatile mineral compounds which have heretofore been associated in analytical processes with the fuel. The fact should be especially emphasized that it has been the purpose of the investigation to arrive, first, at an exact determination of the inorganic component of the coal as distinct from the organic material, and, second, to study the constancy of composition of this organic substance as indicated by its heat content. Only in this manner can we arrive at a conclusion as to whether or not it has properties which will warrant its use as a fuel unit. Manifestly, therefore, the sulphur should be excluded from this unit. In so far as sulphur occurs in the form of iron pyrites, and this includes the major part, it is extraneous in character and bears no constant ratio to the amount of organic matter present.

For the purpose of illustrating by specific instances the effect of including such variable constituents as sulphur, etc., in the combustible matter, instead of in the ash, and so allowing them to augment falsely the actual coal substance, the following experimental procedure was followed:

A given sample of the coal was separated into two divisions of high and low ash content in a solution of zinc sulphate of 1.35 specific gravity, whereby that part of the coal with low ash and less pyrites was separated by floating from the heavier particles with higher ash and more sulphur, the latter sinking to the bottom. Now, upon the hypothesis that the "actual coal" in these

Jour. Ind. and Engrg. Chem. Vol. 1, Feb. 1909.

two divisions of the same sample should have the same heat value, the subjoined table is arranged to show what widely divergent values may be indicated by reason of different methods of arriving at the "actual coal" constituent. If everything excepting the ash as weighed and the moisture be credited to this material, there will result unit values, as shown under column (a) of the subjoined Table 1, which is the "pure coal" of Mr. Bement. If we take out the heat due to sulphur, and correct the remaining value for ash as determined, plus moisture, plus all of the sulphur, there will result values as shown in column (b), which would be the results as derived by means of the method of Lord and Haas. If we calculate the indicated values to the material as free from ash and moisture and correct also for one-half of the sulphur, there will result values, as shown under column (c), which would conform to the method as suggested by Dr. Noyes.

In column (d) we have results from the method of calculation which subtracts the heat due to the sulphur, corrects the ash for the sulphur, and also adds a uniform amount for hydration or volatile inorganic matter, amounting to 8 per cent calculated upon the corrected ash free from iron pyrites, assuming all of the sulphur to be in that form. A tabular statement, therefore, for these four different methods of calculation would be as follows:

(a) According to Bement

(b) According to Lord and Haas

$$\frac{\text{B. t. u.} - 4050 \text{ S}}{1.00 - (\text{Moisture+Ash as weighed+Sulphur})}$$

(c) According to Noyes

$$\frac{\mathrm{B.\ t.\ u.\ as\ indicated}}{\mathrm{1.00-(Moisture+Ash\ as\ weighed+1/2\ Sulphur)}}$$

(d) According to Parr and Wheeler

$$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - [\text{Moisture} + \text{Ash} + 5/8 \text{ S} + .08 \text{ (Ash} - 10/8 \text{ S})}]$$

TABLE 1
COMPARATIVE VALUES OF "ACTUAL COAL"

		-	0	VEN-DI	OVEN-DRY COAL	71	HEAT VALUE	OF "ACTUAL COAL" AS DIFFERENT METHODS	HEAT VALUE OF "ACTUAL COAL" AS CALCULATED BY DIFFERENT METHODS	CULATED BY
Tab. No.	Tab. Lab. No. No.	DESCRIPTION OF SAMPLE	Ash	Sul.	Iron	В. т. и.	Non-coal as Ash only (uncorrect- ed) Ref. to Indicated B. t. u.	Non-coal as Ash (uncorrected) + Sulphur Ref. to B. t. u 4050 S.	Non-coal as Ash + ½ Sul- phur Ref. to B. t. u. as Indicated	$\binom{d}{2}$ Non-coal as 1.08 × Ash + 22/40 S. Ref. to B. t. u 5000 S.
-		Sangamon Co., Ill., Lump					Diff.	Diff.	Diff.	Diff.
	6130 6131	(a) Untreated(b) Floated, Sp. Gr. less than	11.66		3.38	12356	13987	14709	14477	-
		1.35	6.12	3.20	0.	13300	14104 +177	14525 - 180	14412 -05	14340 + 9
. 5	6122	Sangamon Co., Ill., Screenings:	18.21	4.25	2.37	11478	14031	14709	14428	14442
	6123	(b) Floated, Sp. Gr. Less than 1.35	8.13	2.95	.70	13043	14192 +161	14534 -175	14407 +21	14392 - 50
8	6290	Williamson Co., Ill., Washed Nut:	12.83 1.85	1.85	1.09	12523	14361	14593	14519	14603
	6121	(b) Floated, Sp. Gr. less than 1.35	4.01	1.39	.54	13929	14509 +148	14664 +	71 14615 +96	14602 - 1
4	6130	LaSalle Co., Ill., Washed Screenings:	10.05	2 4 2 3	2 33	12885	14316	14616	14602	14566
	6128	(b) Floated, Sp. Gr. less than 1.35.	3.94		-		14487 +171	14487 +171 14754 +138 14680 +78	14680 +78	14615 +49

TABLE 1

COMPARATIVE VALUES OF "ACTUAL COAL"—(Continued)

			0)VEN-D	OVEN-DRY COAL	AL	HEAT VALUE	OF "ACTUAL DIFFERENT	HEAT VALUE OF "ACTUAL COAL" AS CALCULATED BY DIFFERENT METHODS	CULATED BY
Tab. No.	Tab. Lab. No. No.	DESCRIPTION OF SAMPLE	Ash	Sul.	Iron	Iron B.t.u.	Non-coal as Ash only (uncorrect- ed) Ref. to Indicated B. t. u.	Non-coal as Ash (uncorrected) + Sulphur Ref. to B. t. u. – 4050 S.	Non-coal as. Ash + ½ Sul- phur Ref. to B. t. u. as Indicated	(d) Non-coal as 1.08 × Ash + 22/40 S. Ref. to B. t. u. – 5000 S.
u							Diff.	Diff.	Diff.	Diff.
0	6132	(a) Untreated	16.84	7.62	5.17	16.84 7.62 5.17 11790 14170	14170	15230	14858	14698
	0133		4.27	4.27 3.08	1.06	13870	14478 +308	14836 -394	14478 +308 14836 -394 14725 -133 14638	14638 - 60
9	6135	Sullivan Co., Ind. Lump:	6.11	6.11 3.37	2.24	13664 14551	14551	14944	14819	14741
	0134	(b) Floated, Sp. Gr. less than 1.35	2.53	2.53 1.29	.36	14259	14624 + 73	14624 + 73 14771 -173 14820 +	14820 + 1	14700 - 41
1	471	Franklin Co., III., Face sample: (a) Sp. Gr. greater than	18.00	.57	Not	11639	14194	14236	14244	14467
	463	(b) Sp. Gr. less than 1.35	4.64	.54	Det.	13765	14435 +241	14492 +229	14435 +241 14492 +229 14476 +232	14513 + 46
∞	536	Franklin Co., Ill., Face sample: (a) Sp. Gr. greater than 14.43	14.43	1.45	3	12142	14190	14495	14310	14433
	464	<i>q</i>) [3.83	.71	"	13918	14472 +282	14550 + 60	14472 +282 14550 + 60 14525 +215 14541 +108	14541 +108

TABLE 1

COMPARATIVE VALUES OF "ACTUAL COAL" — (Concluded)

			0	OVEN-DRY COAL	RY Co	AL	HEAT VALUE	OF "ACTUAL DIFFERENT	HEAT VALUE OF "ACTUAL COAL" AS CALCULATED BY DIFFERENT METHODS	CULATED BY
rab. Lab.	Lab. No.	Description of Sample	Ash	Sul.	Iron	Iron B.t.u.	Non-coal as Ash only (uncorrect- ed) Ref. to Indicated B. t. u.	(b) Non-coal as Ash (uncorrected) + Sulphur Ref. to B. t. u 4050 S.	(c) Non-coal as Ash + ½ Sul- phur Ref. to B. t. u. as Indicated (d) (d) (d) (d) (e) (d) (e) (d) (e) (e) (e) (e) (e) (f) (e) (f) (e) (f) (e) (f) (e) (f) (f) (e) (f) (f) (f) (f) (f) (f) (f) (f) (f) (f	(d) Non-coal as 1.08 × Ash + 22/40 S. Ref. to B. t. u. – 5000 S.
		t t					Diff.	Diff.	Diff.	Diff.
6	472	(a) Sp. Gr. greater than 22.17 1.15	22.17	1.15	3	10922	14033	14183	14136	14405
	465		4.22	98.	,	13763	14369 +336	14464 +281	13763 14369 +336 14464 +281 14434 +298 14446 +41	14446 +41
10	537	Perry Co., Ill., Face sample: (a) Sp. Gr. greater than	9.52	.65	:	12947	12947 14309	14384	14360	14452
	466		2.66	.74	;	13985	14367 + 58	14430 + 46	14367 + 58 14430 + 46 14422 + 62 14421 -31	14421 - 31
1	473	Williamson Co., Ill., Face sample: (a) Sp. Gr. greater than 17.75 1.15	17.75	1.15	=	11766	14306	14451	14405	14599
	467	(b) Sp. Gr. less than 1.35	4.08	66.	"	13942	14535 +229	14644 +193	14535 +229 14644 +193 14617 +212 14615 +16	14615 +16
12	538	Williamson Co., III., Face sample: (a) Sp. Gr. greater than	18.28 1.37	1.37	=	11731	14355	14531	14475	14667
	468	(b) Sp. Gr. less than 1.35	4.34 1.07	1.07	3	13970	14604 +249	14725 +194	13970 14604 +249 14725 +194 14694 +219 14690 +23	14690 +23

The method of deriving a formula embodying the conditions prescribed under (d) would be as follows:

First, with reference to the subtraction of the heat due to the sulphur. It should be borne in mind that the purposes of this study are (1), to arrive at the actual weight of unit coal as represented by the expression 1.00 — (all non-coal constituents), and (2) to derive the actual heat per unit weight to be credited to this material, by dividing the indicated heat for this substance by the weight which produces it. Hence, for this particular purpose, the sulphur must be eliminated, both as to its heat value and as to its weight in the material whose value is sought for. This procedure may not suit the purpose of the engineer who has in mind only the available heat without reference to its source, but that is a matter quite apart from the facts which it is the purpose of this discussion to establish.

Second, the expression 5000 S has been used as indicating the heat due to the combustion of the sulphur, for the reason that the value 4050 S, as used in formula (b) represents the heat of combustion for pure sulphur, while the heat of combustion of sulphur in the form of pyrites, FeS₂, combines also the heat of formation of iron oxide, Fe₂O₃. It is the resultant value, therefore, of the several reactions involved that is desired.

According to the direct tests by Somermeier, in the combustion of coal with known weight of iron pyrites, the indicated heat per gram of sulphur so combined is 4957 calories. In calculating heat values, the correction introduced for the combinations resulting from calorimeter reactions as compared with open-air combustion is 2042 calories per gram of pyritic sulphur; hence 4957 — 2042 or 2915 calories (5247 B. t. u.) represents the heat due to the burning of one gram of sulphur in pyritic form instead of 2250 calories (4050 B. t. u.), the amount which would be credited to sulphur in the free condition. A strict application of these values, therefore, would call for a correction of 5247 S, as representing the heat to be subtracted for the sulphur. This,

Jour. Am. Chem. Soc. Vol. 26, p. 566.

however, would imply that all of the sulphur is in the pyritic form. Since a certain portion of the sulphur is always present in organic or other form of less heat-producing capacity, it is deemed more nearly correct to use an even factor of 5000 as representing the heat to be credited to unit amounts of the total sulphur present.

The factors for the divisor in the formula under (d) are derived as follows:

The atomic ratio of iron to sulphur in iron pyrites (FeS₂) is 56:64; that is, 7/8 of the total sulphur is the equivalent of the iron present as Fe.

The atomic ratio of the oxygen of the ash, combined as Fe₂O₃ to the total sulphur which it replaces is 48:128; that is, 3/8 of the total sulphur is the equivalent of the oxygen present in the ash, combined as Fe₂O₃, hence the ash as weighed may be corrected for the iron pyrites FeS₂ burned to Fe₂O₃, by subtracting from the ash 10/8 of the weight of the sulphur as determined. This remainder, therefore, is considered as the shaley and carbonate constituent upon which the 8 per cent of water of hydration, carbon dioxide, etc., are calculated. The expression for the total non-coal substance then becomes

Non-coal = Moisture + Ash as weighed + 5/8 S + .08 (Ash - 10/8 S).

Clearing of fractions and combining,

Non-coal = Moisture +1.08 Ash +21/40 S.

In this expression the factor $21/40\,\mathrm{S}$ can not be further simplified by making it $1/2\,\mathrm{S}$, for the reason that our correction for sulphur is already too small by that part of the organic sulphur not covered by the addition to the ash value of 3/8 of the total sulphur indicated in the original formula. On the contrary, we shall be approaching nearer the truth by increasing slightly the sulphur correction, which may be done with convenience in calculating, by making this factor read $22/40\,\mathrm{S}$ or $1/2\,\mathrm{S}$ + $1/20\,\mathrm{S}$.

Hence the simplification of the entire formula under (d) would be

B. t. u. or unit coal =

$$\frac{\text{Indicated B. t. u.} - 5000 \, \text{S}}{1.00 - (\text{Moisture} + 1.08 \, \text{Ash} + 1/2 \, \text{S} \, + \, 1/20 \, \, \text{S})}$$

Since the analytical values given in the table are based upon the coal as oven-dry, of course, the moisture factors in the above formula drop out, and would not enter into the calculations. In the table, for example, sample 1 has an indicated B. t. u. for the dry coal of 12 356. The calculations, therefore, for each column are

$$(a) = \frac{12356}{1.00 - .1166} = ... 13 987$$

$$(b) = \frac{12356 - 4050 (.0599)}{1.00 - (.1166 + .0599)} = ... 14 709$$

$$(c) = \frac{12356}{1.00 - (.1166 + .0299)} = ... 14 477$$

$$(d) = \frac{12356 - 5000 (.0599)}{1.00 - [1.08(.1166) + .02995 + .00299]} = ... 14 331$$

From an examination of this table it seems evident that the values in columns (a), (b), and (c) vary for each pair of samples more widely than we should expect, provided our calculation in these cases is based upon the actual coal; the variation, for example, reaching nearly $2 \, 1/2$ per cent in No. 9. That a hydration component is the disturbing factor seems evident from the wide variation in the ash of the two divisions of this sample (22.17 per cent to 4.22 per cent), while the sulphur values are sufficiently close to eliminate any variable due to that element. In column (d), however, it is to be noted that the introduction of an amount of hydration equal to 8 per cent of the pyrite-free ash brings the two heat values to a variation of only 41 B. t. u. or less than 1/3 of 1 per cent. The component calling for this correction, therefore, seems to be directly associated with the ash, since the variation

in sulphur is too small to enter into the account. Equally striking evidence of the presence of such a component is seen in the samples numbered 7, 10, 11, and 12. Sample 8 is essentially the same as 7, and while there is not so close an agreement in this sample, still it must be recognized as confirmatory of the general proposition. If, for example, we admit a manipulation variant of 40 or 50 units, it is hardly to be expected that the other variables, such as the true amount of hydration or the exact character of the same, whether hydration of shale or carbonating of lime, may not carry with it an equal variable, so that in the present stage of our knowledge, it seems fair to consider even this variation quite within reasonable limits.

Another phase of these results is also to be noted. agreement as to results just given above is seen to depend in large measure upon the correction of the high ashes in those samples referred to, by addition of a component which we have designated as hydration. Fortunately, the list of samples also includes coals high in sulphur, and this affords the necessary condition to show whether or not the sulphur enters into the proposition as a variable, and also what method of correction will most nearly neutralize its effect. Here, again, the close agreement, as in samples 1, 2, 4, 5, and 6, indicates that the method employed is correct in principle; that is, the heat value of the sulphur, taken as 5000 times the sulphur content, is subtracted from the indicated heat units, and the ash is restored as nearly as is conveniently possible, to include the sulphur as joined to the iron in its original or pyritic form. It is realized, as already indicated, that an error is inherent in this procedure, if that part of the sulphur is present as organically combined. Strictly considered, therefore, it should not be reckoned as pyritic sul-Test has been made, however, of introducing a further refinement into the calculation by separating the sulphur into the organic part and the inorganic, the amount of the latter being indicated by the content of iron present in the ash. iron pyrites thus calculated, Table 2, on this iron basis has been

made a part of the original non-coal substance. The 8 per cent of hydration, etc., has then been calculated to the ash as corrected for this amount of pyrites burned to oxide, and finally the organic sulphur has been added as a part of the non-coal matter. The indicated heat units were diminished by the total heat to be credited to the sulphur, taking account of its two forms as indicated in the formula for column (e), thus (e) =

 $\frac{\text{B. t. u.} - [5247 \times 8/7 \text{ Fe} + 4050 \times (\text{S} - 8/7 \text{ Fe})]}{1.00 - [\text{Moisture} + \text{Ash} + 5/7 \text{ Fe} + .08 (\text{Ash} - 10/7 \text{ Fe}) + (\text{S} - 7/8 \text{ Fe}]}$

In this formula, the iron weighed as $\mathrm{Fe_2O_3}$ has a ratio of oxygen to iron of 48:112 or 3/7. To restore it to an equivalent of $\mathrm{FeS_2}$ which has a ratio of S (64) to Fe (56) or 8:7 would require the addition to the ash content of 5/7 of the iron as determined. Similarly 8/7 of the iron value represents the sulphur as originally joined to the iron in the pyritic form, and 10/7 of the iron represents the $\mathrm{Fe_2O_3}$ as a component part of the ash as weighed.

Since the analytical values refer to the coal on the dry basis, the factor for moisture drops out of the formula. The results of this method of calculating are given for the first six samples in column (e) of Table 2, placed in comparison with column (d) repeated from the previous table. As may be readily seen, the relative values are in substantially the same agreement as before. This method involves the added requirement of an iron determination and does not altogether remove the uncertainty as to the form in which the combinations of sulphur occur. In the present state of our knowledge, as well as on the score of practicability, we seem to be justified in accepting the values and formula as given in column (d).

The arguments thus far brought forward to prove the correctness of the method for arriving at the real weight of non-coal substance are sufficiently conclusive for the twelve samples included in the table. How generally applicable this method will be for all types and all regions, remains for the subsequent part of this paper to discuss.

TABLE 2

COMPARATIVE VALUES OF "ACTUAL COAL"

Tab	Te. T		O	Oven-dry Coal	RY COA	T	(d) Non-coal as 1 08		(e) Non-coal as Ash, Water Poritio
No.		DESCRIPTION OF SAMPLE	Ash	Sul- phur	Iron	В. t. u.	Ash + 22/40 S. Ref. to B. t. u 5000S.		Sulphur, Organic Sulphur, and 8% Ash as Corrected for Actual Fe ₂ O ₃
1 2	6130	Sangamon Co., Ill., Lump Coal: (a) Untreated	11.66	5.99	3.38	12356 13300	Diff. 14331 + 9	14494	Diff. — 42
8 4	6122 6123	Sangamon Co., Ill., Screenings: (a) Untreated	18.21	4.25	2.37	11478 13043	14442 14392 — 50	14569	- 2
6 5	6290 6121	Williamson Co., Ill., Washed Nut: (a) Untreated	12.83	1.85	1.09	12523 13929	14603 14602 – 1	14605 14659	+54
1 × 8	6129	LaSalle Co., Ill., Washed Screenings: (a) Untreated. (b) Floated, Sp. Gr. less than 1.35	10.05	3.43	2.32	12885 13922	14566 14615 +49	14620 14680	09+
9.0	6132 6133	Vigo Co., Ind., Nut: (a) Untreated. (b) Floated, Sp. Gr. less than 1.35	16.84	7.62	5.17	11790	14698 14638 — 60	14779	+
111	6135 6134	Sullivan Co., Ind., Lump: (a) Untreated (b) Floated, Sp. Gr. less than 1.35	6.11	3.37	2.24	13664	14741 14700 — 41	14833 14770	-63

As a possible source of variation, the different layers of the same seam were studied with a view to determining inherent variations in the stratification of the coal, which, by variations in sampling or mining, might enter into the case and to a certain extent, modify the fact of uniformity. Three mines were, therefore, sampled with reference to the top, middle, and bottom layers of coal, or with reference to certain zones or bands of coal that seemed to have a structure more or less characteristic and distinct from the other layers. These results are listed in the following table, the basis of comparison being the thermal units calculated to "unit coal," which in subsequent discussion, as already indicated, will be the term made use of in this paper for that coal free from ash, moisture, pyrites, and volatile inorganic matter, as calculated under column (d) in Tables 1 and 2.

Attention is called to the following points. In the Collinsville sample, the bands of division were approximately the upper 2 feet, the lower 2 feet, and the middle zone of about 4 feet. referred to the "unit coal" basis, the upper and middle divisions are in close agreement. The lower layer is considerably higher. This fact would have a modifying influence on the entire face of the seam as is illustrated in No. 4, which is a calculated composite value based on the factors for samples No. 1, 2 and 3. No. 5 and 6 are samples taken from the entire face of the seam, and taken from a mine located not over 2 or 3 miles from the mine from which the first samples by layers were taken. It is evident that the values indicated for the separate layers are not variable to an extent which would noticeably change the ultimate value for the entire face. Moreover, in the process of mining, the output represents the face of the vein and not the various layers. However, the facts brought out in this comparison of the various strata are valuable as indicating certain variations in composition of the same seam which might result from changes in the relative thickness of certain bands. In the same region, or in the same vein, these possible variations due to this phase of the matter would seem to be practically negligible when we consider

the regular output of the mine, since a mixture of the entire seam is inevitable, and these small variations of the layers would be very easily neutralized.

The same statement is applicable to the results as shown for the two additional sections similarly examined from Belleville

TABLE 3

Variations in the Calorific Value of the "Unit Coal" for Different Horizontal Layers of the Seam

	Lab.	257	OVE	N-DRY	COAL	Non-coal as 1.08 Ash +
Tab. No.	No.	DESCRIPTION OF SAMPLE	Ash	Sul- phur	B. t. u.	22/40 S. Ref. to B. t. u. – 5000S.
		Collinsville, Illinois				
1	725c	Top 23 in	6.14	4.44	13505	14606
2	725b	Middle 48 in	12.02	3.84	12618	14634
1 2 3 4	725a	Bottom 22 in	14.86	7.52	12297	14936
4	725	Calculated for entire face			1.0000000000000000000000000000000000000	
		93 in	11.22	4.85	12762	14694
5	723	Sample taken from entire face.	12.23	4.37	12604	14675
5	724	Sample taken from entire face.		3.33	12982	14613
		Belleville, Illinois				
1	1000	Top 4 in	6 75	3.35	13629	14814
2	999	1 in.; 2 in. from the top	2.00	2.66	14255	14667
1 2 3	995	Entire face, $76-\frac{1}{2}$ in	12.47	4.19	12587	14694
		DuQuoin, Illinois				
1	422	Top 30 in	6.13	.76	13573	14560
2	421	Bottom 69 in	14.71	.98	12181	14516
2		Entire face, 99 in		.91	12603	14531

and Duquoin. The agreement is even more marked than in the case of the Collinsville seam.

Notwithstanding these evidences of uniformity, the fact should not be lost sight of that these results have a special value in that they show at a glance the necessity of care in taking face samples, to see that the cut is made equally and from the entire working face of the seam. It is evident also that lump or hand samples which are frequently taken for analysis are not only of little value but are as a rule positively misleading, and the error is quite as likely to be of a minus as of a plus character.

IV. ASH COMPOSITION

Notwithstanding the very satisfactory indication adaptability of the proposed formula for arriving at the unit coal values, as shown by the foregoing Tables 1 and 2, the question still remains as to whether the samples chosen are sufficiently typical to represent all the varieties of composition so far as the ash or inorganic content is concerned. Under this division of the subject, therefore, is taken up a study of this phase of the matter. As a first step, it was deemed necessary to make an analysis of the ash of the coals selected for use in the above tables. For example, the somewhat arbitrary factor, 8 per cent, has been adopted as covering a constant amount of volatile inorganic constituent to be reckoned with the total ash. It may make an appreciable difference whether this component is present as water of hydration, as in a clay or shale, or combined with lime as carbon dioxide. If in the latter combination, the amount of lime present would be an indication of that fact, while the amount of alumina present might serve to indicate the likelihood of this percentage being represented by hydration of shale or clay. An analysis of the ash of the 12 samples as listed in Table 2 is given in Table 4.

In this table, attention is first called to the fact that, with the exception of sample 3, the amount of lime is quite uniform. Here the lime approximates 12 per cent. By reference to the column for alumina, which might be taken as an indication of the clayey matter present, a very fair uniformity also exists, with the possible exception of sample 11, where the aluminium content is relatively low. Now, turning to Table 2 for an indication of a variation in the calculated values for unit coal, it does not seem that these variations in samples No. 3 and No. 11 have entered into the case in an appreciable degree.

Thus far it might be safe to conclude, that the adoption of

the 8 per cent constant, as representing the volatile matter of the ash, is applicable. However, if in this group we have a variation in the lime content from 2 to 12 per cent, as in samples 7 and 3, have we any evidence that it stops there? Similarly,

TABLE 4
Ash Composition of Coals of Table 2

Tab.		Description	Ash in Dry			rsis of er Cent	Аѕн	
No.	No.		Coal %	SiO_2	Fe ₂ O ₃	Al ₂ O ₃	CaO	MgO
1	6130	Sangamon Co., Ill., Lump.	11.66	33.1	42.5	17.9	5.6	0.9
2	6131	Sangamon Co., Ill., Lump.	6.12	54.2	16.4	24.2	4.1	1.2
3	6122	Sangamon Co., Ill., Screenings	18.21	49.2	20.7	17.1	11.9	1.1
4	6123	Sangamon Co., Ill., Screen-	0.40					
5	6290	Williamson Co., Ill., Wash-	8.13	55.9	13.0	23.6	6.7	0.8
		ed Nut	12.83	54.1	12.1	23.8	6.7	1.2
6	6121	Williamson Co., Ill., Washed Nut	4.01	51.7	19.3	24.6	2.4	1.0
7	6129	La Salle Co., Ill., Washed	1.766.50		3			
8	6128	Screenings La Salle Co., Ill., Washed	10.05	40.3	34.0	22.8	2.0	0.9
	0120	Screenings	3.94					١
9	6132	Vigo Co., Ind., Nut	16.84	32.9	43.8	20.5	2.9	0.9
10	6133	Vigo Co., Ind., Nut	4.27	35.1	35.6	25.3	2.3	0.6
11	6135	Sullivan Co., Ind., Lump	6.11	27.1	52.3	14.1	4.4	1.2
12	6134	Sullivan Co., Ind., Lump	2.53	45.8	20.2	28.3	5.4	0.0

if the alumina may drop from 25 per cent (No. 10) to 14 per cent (No. 11), can we conclude that these numbers represent the limits of variation, and, if not, will greater variations in these factors cause a disturbance in the factor chosen to represent the volatile matter present?

In extending our study over a wider range of ash analysis, we soon come upon cases where much higher percentages of lime are in evidence. In view of this fact, it was considered worth while to estimate also the carbon dioxide and the chlorine. The carbon dioxide would be a more direct index of volatile loss of ash than the content of lime, since the latter might be combined in other than carbonate form. Chlorine, if present in any form,

would be volatile, depending on the temperature made use of. Table 5 is given as illustrating the extremes to which lime as calcium carbonate, and alumina combined as clayey matter may be met, at least in the ash from Illinois coals.

 ${\bf TABLE~5}$ Ash Composition of Coals with High Percentage of Lime

Tab.	Lab.	DESCRIPTION	In pe	r cent o Coal	of Dry		ANAL	YSIS OF	Аѕн	
No.	No.		Ash	CO ₂	C1	SiO ₂	Fe ₂ O ₃	$\mathrm{Al_2O_3}$	CaO	MgO
1	734	Grundy Co.,								
		Ill		.88	none	22.8	32.4	10.2	34.0	0.7
2 3	1095	Saline Co., Ill.	11.49	1.22	.04	32.7	33.0	9.0	25.3	0.8
3	1178	Clinton Co.,								
		I11	15.56	2.48	.10	39.0	22.4	6.3	31.7	0.7
4	1403	Peoria Co.,								1
		I11	15.46	2.48	none	25.7	12.9	6.8	54.5	1.5

It might be argued from the results in Table 5, that whereas the lime content is high, the alumina is low, and there is, therefore, a compensation which would still furnish evidence that the 8 per cent constant for the inorganic volatile matter would be applicable. However, to test the matter, it was deemed advisable to subject these samples to the floating test as already indicated, giving as a result two divisions of each sample, one with an abnormally low ash, the other with an abnormally high ash; the latter division in each case still further accentuating the lime factor. In consequence of this division, the analysis of the eight resulting samples together with the calorific values is presented in Table 6. Columns (a) and (d) only are given in order that a comparison may be made between the ash values for "ash and water-free" or "pure coal" with the "unit coal" values as derived by the formula already made use of on page 14.

From the calculations under column (a) and column (d), it is evident that the wide discrepancies under column (a) are due to a failure to take into consideration those mineral constit-

uents of the coal which properly belong to the ash. This is the fuel unit designated the "ash and water-free," combustible or "pure coal" basis adopted by engineers. Under column (d), the

TABLE 6

PROXIMATE ANALYSIS WITH CALORIFIC VALUES FOR FLOAT AND SINK COAL WITH HIGH PERCENTAGES OF LIME IN THE ASH

				er cer ry Co		Heat Val Coal'' as Differen		ed by
Tab.	Lab.	DESCRIPTION				(a)	(d)
No.	No.	4				"Pure Coal" Basis		Coal'' isis
			Ash	Sul.	B. t. u.	B. t. u.	B. t. u.	-5000S
						1.00 — Ash	1.00 - (1.08 Asl	$1 + \frac{22}{40}S.$
					6	Diff.		Diff.
1	734	Float, Grundy Co.	4.57	1.44	13475	14120	14217	
2	734	Sink, Grundy Co.	21.99	5.00	10733	13760	14262	
		122				- 360		+ 45
3	1095	Float, Saline Co				14600	14768	
4	1095	Sink, Saline Co	19.94	7.01	11122	13902	14906	
_						-698		+138
5	1178	Float, Clinton Co.	8.54	1.96		13813	13975	
6	1178	Sink, Clinton Co	31.90	3.75	8856	13004	13654	
_						-809	140000000000000000000000000000000000000	-321
7 8	1403	Float, Peoria Co.				14276	14489	
8	1403	Sink, Peoria Co	34.24	4.71	9216	14014	14859	
						-262		+370

unit coal values come very much closer together, but are not in such satisfactory agreement as was the case with the coals in Table 2, having a low lime content in the ash. It is evident, therefore, that in these two extreme divisions which have been made by the process of floating out to get the lighter and sinking the heavier ash coal, the inorganic volatile matter must be accounted for in some further correction than would be included in the 8 per cent adopted in calculation for Table 2. It is evident in this set of samples, that we have accentuated in an extreme manner the effect of a high ratio of carbonate of lime, bringing this constituent up to 16.67 per cent of the total coal in No. 5 of

the table, and to 11.99 per cent in No. 6. While these percentages are abnormal, they serve well the purpose of indicating the effect upon the proposed formula for arriving at unit coal values. The first question which presents itself, therefore, is whether we should not correct our ash factor, not by an 8 per cent addition alone, but by adding directly to the ash as weighed, the amount of carbon dioxide present, on the assumption that all of the calcium carbonate would be decomposed, setting free the This involves another hypothesis, namely, that in the ordinary determination of ash, the calcium carbonate present is completely decomposed. To test this point, the four samples, subdivided into pairs of low and high ash each, were subjected first to the ordinary ash determination as directed by the Committee of the American Chemical Society on standard methods for coal analysis. No important modification of this method was employed. After complete burning off of the carbon in a porcelain crucible over a Bunsen lamp, a blast lamp, driven at moderate intensity, was applied for 30 to 40 minutes. The results are listed in Table 7, in the first column for ash percentages, marked (a). In the column marked (b), the method employed made use of a platinum crucible and after burning off the carbon, an intense heat was applied by means of the blast lamp, continuing the blasting to constant weight. As will be seen from these results, a very wide difference may be made in the seemingly simple matter of determining the ash. Evidently under column (a) only a part of the calcium carbonate has been decomposed in the "sink" samples.

In this table, therefore, we have a striking illustration of the variations that may enter into the ash determination. The evidence of a variable element indicated its presence in a very marked manner in the process of obtaining the values for column (a). It was found almost impossible to secure duplicate results, the values sometimes varying in the two portions run in parallel by as much as 1.00 per cent. This evidence of a high content of calcium carbonate and its effect on the accuracy of the ash deter-

TABLE 7

Variations in Ash Values Where Calcium Carbonate is a Constituent of the Coal

Tab. No.	Lab. No.	Description	(a) Ash as Determined by Usual Method	(b) Ash as Determined by Blasting to Constant Wght and Fusion	Difference in per cent of Dry Coal
1	734	Float, Grundy Co., Ill .	4.57	3.54	1.03
2	734	Sink, Grundy Co., Ill	21.99	16.85	5.14
3	1095	Float, Saline Co., Ill	6.42	5.96	0.46
4	1095	Sink, Saline Co., Ill	19.94	18.59	1.35
5	1178	Float, Clinton Co., Ill	8.54	7.23	1.31
6	1178	Sink, Clinton Co., Ill	31.90	26.88	5.02
1 2 3 4 5 6 7	1403	Float, Peoria Co., Ill	10.37	9.08	1.29
8	1403	Sink, Peoria Co., Ill	34.24	22.93	11.31

mination is of far-reaching importance. It affects in a very material manner any method of reference to a unit of combustible, especially such as is made use of by the engineering profession under the designation of "ash and moisture-free" material. also seriously affects those results in a coal analysis which are obtained indirectly by difference. For example, the value for fixed carbon is thus estimated. Any error in the ash determination is therefore loaded upon this constituent. An equally erroneous feature accompanies the ultimate analysis where the total carbon is measured as CO₂. The carbon dioxide combined with the calcium oxide in the coal is thus made to appear in the final result as augmenting the value for total carbon. But it is not the purpose here to discuss the effect of this possible source of error. The immediate problem in hand is to arrive at the actual non-coal or inorganic substance as an essential factor in calculating the values for unit coal. The obvious suggestion, therefore, would be to make a determination of all possible volatile constituents, especially the CO2 and Cl and augment the ash values found at the higher temperature by these percentages. Such an analysis was made, as shown in Table 8. A complete

analysis was also made showing all the mineral constituents, so that any bearing these factors might have, could be studied simultaneously with the question of the true ash or inorganic matter.

In considering the probable reactions of the ash at a fusion temperature, it would be conceded at once that all of the CO₂ would be driven off. This, therefore, would be the first increment to add to the ash as above determined. Similarly, the chlorine present would be driven off. Evidently, in these particular samples, the larger portion of the chlorine is combined as CaCl₂, which was not washed out of the texture of the coal after being subjected to the floating process in a CaCl2 solution. But whether joined as NaCl or CaCl2, it is probable that the ultimate result is the formation of silicates of sodium and calcium with liberation of chlorine. Hence it seems proper to add a second increment to the ash values, that of the chlorine percentages. When we come to a disposition of the SO₃ value, the case is not so clear. Ordinarily, it should be noted, the amount of sulphate present in a coal is so small as to be negligible, but it so happens that the samples selected for this particular series had been in laboratory storage for over a year, with the result, that when the ultimate constituents were all sought out, quite an appreciable amount of sulphate of iron had formed. Now the decomposition of this material is easily effected at a temperature above 300°. Hence the indication would seem to be that a further correction for the ash content should be made by adding the percentage found for this constituent. However, it should be borne in mind that calcium carbonate is present in sufficient quantity to take care of this SO₃ by formation of CaSO₄ + CO₂. By testing artificial mixtures of calcium carbonate and ferrous sulphate, with and without the addition of organic matter, the residual fusion showed sufficient sulphate remaining as CaSO4 to warrant the conclusion that no correction should be made for the SO3 found to be present in the original coal.

In view of these facts, therefore, the calculation for the unit

TABLE 8-ASH COMPOSITION-IN PER CENT OF DRY COAL

B. t. u.	13475	10733	13663	11122	12634	8856	12796	9216
Total S	1.44	5.00	2.65	7.01	1.96	3.75	2.39	4.71
00	.10	3.68	. 13	2.38	. 21	5.27	.31	7.35
SO3	.43	1.05	. 22	.81	.20	. 56	.23	66.
IJ	1.00	1.15	. 17	.31	1.41	1.20	1.07	1.17
Na	.12	.31	.07		.23	.27	. 22	.19
CaO MgO	.85	6.50	.40	3.88	. 88	8.36	1.29	10.20
$\mathrm{Fe_{2}O_{3}}$ $\mathrm{Al_{2}O_{3}}$	1.71	7.91	2.63	9.48	3.02	9.49	2.33	7.09
SiO2	86.	2.44	2.93	5.23	3.33	9.03	5.46	5.64
Ash by Blasting to Constant Weight and Fusion in Pt. Cruc.	3.54	16.85	2.96	18.59	7.23	26.88	80.6	22.93
Description	Float	Sink	Float	Sink	Float	Sink	Float	Sink
Lab. No.	734	734	1095	1095	1178	1178	1403	1403
Tab. No.	1	2	3	4	ıo	9	7	∞

TABLE 9-"Unit Coal" in Samples with High Calcium Carbonate

			In Per	In Per Cent of Dry Coal	DRY COA	T	"PURE COAL"		"UNIT COAL"	T.,,
rab. No.	Lab. No.	DESCRIPTION	Ash as Determined by High Fusion to Constant Weight	CO	ū	B. t. u.	$\frac{\mathrm{B.t.u.}}{1.00-\mathrm{Ash}}$	20.00	B. t. u 5000S 1.00 - (1.08 Ash (corr.) + 22/40 S.)	5000S r.) + 22/40 S.)
								Diff.		Diff.
_	734	Float	3.54	.10	1.00	13475	13969		14219	
01	734	Sink	16.85	3.68	1.15	10733	1	- 1061	14214	l
3	1095	Float	5.96	.13	.17	13663			14742	
_	1095	Sink	18.59	2.38	.31	11122		998 -		9
10	1178	Float	7.23	.21	1.41	12634				
	1178	Sink	26.88	5.27	1.20	8856		1507	14009	_ 21
_	1403	Float	9.08	.37	1.07	12796	14073		14508	i
~	1403	Sink	22.93	7.35	1.17	9216		2132	14172	-336

coal values on these samples was based on an ash content in which the ash as weighed had been subjected to a very high temperature in a platinum crucible, and continued until a constant weight was secured, and the ash fused; to this was added the CO_2 present in the dry coal, and also the factor for chlorine. The formula already given, therefore, was simply modified by the above conditions, and would be expressed as follows:

$$\label{eq:Unit Coal} \text{Unit Coal} = \frac{\text{Indicated B. t. u.} - 5000 \text{ S}}{1.00 - \left[\left(\text{Ash} + \text{CO}_2 + \text{Cl} \right) \times 1.08 + 22/40 \text{ S} \right]}$$

The results of this calculation are given in Table 9, with a comparison wherein the values are calculated to "pure coal" or the "ash and water-free" basis and to the "unit coal" with the ash corrected for the CO₂ and Cl present.

Concerning these results, the proposed correction of the ash by addition of the CO2 and Cl would seem to meet the conditions as indicated by the close agreement of the "unit coal" values. The last sample, No. 8 of the table, is not in so good agreement as could be wished. The only explanation to be suggested at the present time is that the very high per cent of calcium carbonate, 16.67 per cent, would seem to require that a correction be made in the calorimetric value to allow for the heat of decomposition required to separate that amount of calcium carbonate into its constituent parts. This would mean that 786.6 imes 16.67per cent or 131 B. t. u. would represent the heat of dissociation for the calcium carbonate present. This amount, added to the indicated heat, would represent the total heat developed in the combustion as 9112 B. t. u. This amount introduced into the formula would show 14383 B. t. u. as the unit coal value, or a difference from the low ash sample of 112 units instead of 336 as in the table. More study of this extreme type of coal must be made, and upon fresh samples with the sulphate constituent eliminated, before a final judgment can be formulated as to the adaptability of the formula to such cases. The remarkable conformity of the values in three of the four cases would seem to

argue strongly in favor of the corrections for CO_2 and Cl as covering the case. In consideration of the facts set forth, therefore, in these last tables, it was deemed necessary to make an extended inspection of the coals of the State with special reference to their content of carbonate and chlorine. About sixty samples were selected and in addition to the usual ash determination, analysis

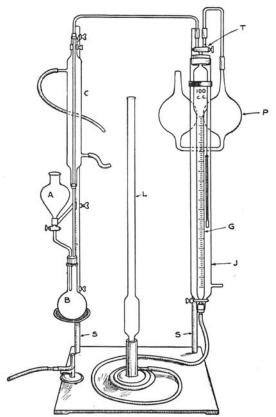


Fig. 1 Apparatus for Determining CO2

was made of the ash constituent, namely, silicon, iron, alumina, lime, and magnesia. In addition, a determination was made of the chlorine and carbonate present. The chlorine was determined by digesting 2 grams of the pulverized coal on a steam

bath with about 200 cc. of water, filtering, making up to 500 cc., and titrating an aliquot part with standard silver nitrate solution.

The carbonate was determined by weighing out 5 grams of coal and treating with acid in the apparatus designed for such work as shown in Fig. 1. This is an improved form of the apparatus described in Bulletin 7 of the Engineering Experiment Station, for the volumetric estimation of carbon dioxide, by absorbing the same in a pipette, as P of the figure, and measuring the contraction in the jacketed burette.

From the values thus obtained for these two constituents, it will be seen from the table that the high amounts of both are distributed quite irregularly throughout the State, and very frequently in a sufficiently high amount to make the introduction of their values into any careful analytical work on such coals an essential feature, if trustworthy results are to be forthcoming.

An answer is thus afforded, in such cases at least, to the query of the Committee of the American Chemical Society on Coal Analysis¹: "Are carbonates likely to be present in the ash in such amount that heating over a blast lamp would lessen the weight appreciably?" An affirmative answer is also indicated in Table 7, where the weight of ash is lessened on blasting by 11.31 per cent of the coal, as in sample 8.

A further suggestion results from these frequent indications of carbon dioxide. The high carbonate content is accompanied by a high lime factor and the question at once occurs as to whether this factor for CO₂ might not serve as an index of fusibility of the ash quite as accurately as the content of sulphur, since high lime is as promotive of slagging as iron. Numerous tests on the fusibility of ash have confirmed this idea. It is hoped that this matter of the fusibility of coal ash may be taken up for further study in the near future.

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TABLE 10

ANALYSIS OF COAL ASH

(Including Values for CO_2 and Cl)

Tab.	Lab.	DESCRIPTION		Ash a Inorga Dr P	Ash and Volatile Inorganic Matter DRY COAL Per Cent	atile atter L	Minel As O	RAL CON BTAINE Per	Mineral Constituents of Ash as Obtained by High Fusion Per Cent	NTS OF	Ash
No.	No.	LOCATION	Seam No.	Ash by Usual Method	CO2	ij	SiO_2	$\mathrm{Fe_2O_3}$	SiO_2 Fe_2O_3 AI_2O_3	CaO	MgO
1	733	S. Wilmington, Grundy Co	2	8.17	.15	None	28.8	41.1	22.5	7.0	9.
2	734	Coal City, Grundy Co	2	5.82	.88	"	22.8	32.4	10.2	34.0	7.
w +	1411	Hollis, Peoria Co	21	10.90	.98	.27	33.3	41.8	10.2	16.6	
+ v	1092	Equality, Gallatin Co.	, w	10.85	72	None	39.5	29.6	8.5	23.8	1.0
9	1094	Eldorado, Saline Co	w	10.54	.26	.15	42.8	38.3	9.3	8.3	1.3
7	1095	Eldorado, Saline Co	'n	11.49	1.22	.04	32.7	33.0	0.6	25.3	∞.
8	1110	Eldorado, Saline Co	'n	12.68	.51	. 14	30.6	49.7	7.3	13.0	∞.
6	1112	Harrisburg, Saline Co	S	8.99	.11	None	48.7	26.1	22.5	3.2	1.2
10	1115	Ledford, Saline Co	'n	11.58	.34	3	40.0	26.4	21.8	9.3	1.1
11	1116	Ledford, Saline Co	ı,	68.6	1.51	.05	29.4	20.0	20.3	26.5	2.0
12	540	Springfield, Sangamon Co	S	10.76	.32	.08	40.5	37.0	8.2	11.8	
13	720	Lincoln, Sangamon Co	ומו	13.81	. 54	.32	35.1	22.4	10.2	30.8	1.5
14	740	Springheld, Sangamon Co	01	12.75	.34	None	56.4	14.9	18.4	9.1	1.2
15	741	Springheld, Sangamon Co	s.	12.47	.85	. 24	43.3	24.1	0.6	19.9	1.2
16	1403	Bartonville, Peoria Co	S	15.46	2.48	None	25.7	12.9	8.9	54.5	1.3
17	1404	Canton, Fulton Co	s	12.52	1.30	,,	43.9	20.1	12.3	22.4	1.3
18	1407	Edwards Sta., Peoria Co	w	16.25	2.15	.03	33.1	30.6	3.2	31.1	8.
19	1410	Maxwell, Peoria Co	'n	14.78	1.57	None	34.3	24.8	8.1	31.3	7.
20	1412	E. Peoria, Tazewell Co	v	:	.61	.19	45.0	26.3	11.6	16.1	1.0
2.1	1413	Pekin Tazewell Co	v		1.36	None	43.0	17.7	9.9	31.6	1.0

TABLE 10

ANALYSIS OF COAL ASH

(Including Values for CO₂ and Cl)—(Continued)

Tab.	Lab.	DESCRIPTION		Ash a Inorga Dr P	Ash and Volatile Inorganic Matter DRY COAL Per Cent	atile atter L	MINEI AS O	SAL CONBITAINE BEAINE Per	MINERAL CONSTITUENTS OF ASH AS OBTAINED BY HIGH FUSION Per Cent	NTS OF	ASE
.0	No.	LOCATION	Seam No.	Ash by Usual Method	CO2	IJ	SiO_2	SiO ₂ Fe ₂ O ₃	A12O3	CaO	MgO
22	557		9	9.15	1.08	.15	47.9	26.9	18.5	5.6	+
33	558		9	8.03	.47	.15	52.9	23.8	5.8	17.1	.3
24	722	Thayer, Sangamon Co	9	11.04	.19	.23	44.0	32.0	13.2	8.6	÷
0 4	7254		0 9	77.11	22	ivone	48.2	18.5	21.3	11.0	
7.0	7250		0 0	: :	.37	"	33.6	27.2	11.4	16.8	1.2
8	735		9	10.86	.36	.16	40.7	32.5	17.0	8.6	•
66	736		9	11.40	.13	. 22	49.1	32.2	13.5	4.5	÷.
30	991		9	15.80	::		44.8	20.3	18.6	16.4	.i.
21	966		9 4	10.47	44.	. 23	88.0	27.5	19.4	13.2	-i -
2 10	1002	O'Fallon, St. Clair Co.	0 0	13.43	.50	.16	44.3	28.4	13.2	11.5	1.3
4	1003	S. W. of O'Fallon, St. Clair Co.	9	12.94	.76	None	44.4	19.3	20.8	16.1	Η.
2	11117	Donkville, Madison Co	9	10.59	.64	None	40.8	27.4	13.2	16.9	<u>-</u>
98	1118	Troy, Madison Co	9	13.65	. 55	.05	44.8	19.2	21.2	11.2	1.
22	1119	Maryville, Madison Co	9	11.72	. 71	60.	45.6	27.0	8.	20.8	•
8	1176	Breese, Clinton Co	9	13.59	.40	.33	55.5	21.4	5.9	16.4	-
68	1178	Trenton, Clinton Co	9	15.56	2.48	. 10	39.0	22.4	6.3	31.7	•
03	419	Zeigler, Franklin Co	7	10.11	.37	. 50	59.0	3.1	31.0	5.6	-
11	420	Zeigler, Franklin Co	7	7.53	. 21	. 55	54.3	0.6	29.1	6.3	
c	121	Duducia Domary	1	14 71	25	42	55 2	8	9 96	7 3	-

TABLE 10

ANALYSIS OF COAL ASH

(Including Values for CO_2 and Cl)—(Concluded)

Lab.	DESCRIPTION		Ash and Volatile Inorganic Matter DRY COAL Per Cent	Ash and Volatile Inorganic Matter DRY COAL Per Cent	atile	MINE AS O	RAL CON BTAINE Per	MINERAL CONSTITUENTS OF ASH AS OBTAINED BY HIGH FUSION Per Cent	NTS OF	ASH
	Location	Seam No.	Ash by Usual Method	CO	ם	SiO ₂	Fe ₂ O ₃	SiO ₂ Fe ₂ O ₃ Al ₂ O ₃	CaO	MgO
	DuOuoin, Perry Co	7		. 28	.47	53.0	2	28.0	6.7	-
	errin, Williamson Co	7	8.48	. 12	.13	59.9	8.1	29.4	1.9	-
	Herrin, Williamson Co	7	10.13	.47	. 12	56.1	8.1	27.2	5.4	6.
	Sesser, Franklin Co	7	:	. 28	. 56	51.4	10.2	31.5	5.7	_
	Marion, Williamson Co	7	7.66	.14	None	50.1	20.0	26.2	2.9	•
	Herrin, Williamson Co	7	10.65	.35	"	46.2	31.5	0.6	12.8	Ξ.
	Galatia, Saline Co	7	: : : :	1.20	.07	45.4	25.3	16.9	11.6	•
	prris City, White Co	7	11.50	.41	. 20	41.4	34.6	10.6	12.1	-
	tylorville, Scrgs. Comp	::	:	:	:	45.1	21.5	19.8	12.4	_
	Marion, W. Nut	7	:::::::::::::::::::::::::::::::::::::::	::	::	51.7	19.3	24.6	₽.	1.0
	Lincoln, scrgs	w			:	49.2	20.7	17.1	11.9	
100	ncoln, scrgs	S	:	:		55.9	13.0	23.6	6.7	~.
	salle, W. scrgs	ĸ		:	:	40.3	34.0	22.8	2.0	
	wnee, Lump	9	:::::::::::::::::::::::::::::::::::::::	:	:	33.1	42.5	17.9	5.6	•
•	Pawnee, Lump	9	:	:	:	54.2	16.4	24.2	4.1	1.2
	Vigo County, Indiana	:	:		:	32.9	43.8	20.5	2.9	٠.
	Vigo County, Indiana	:	:	:	:	35.1	35.6	25.3	2.3	~.
	Sullivan Co., Indiana	:	:	:	:	45.8	20.2	28.3	5.4	<u> </u>
	Sullivan Co., Indiana	:	:	:	:	27.1	52.3	14.1	4.4	1.2
	Morion Williamson Co III-	1					101	0 00	2	-

V. SUMMARY

The principles developed by the foregoing discussion may be stated as follows:

1. Ordinarily the total inorganic or non-coal constituent is expressed by the formula

Total Inorganic Matter = M + 1.08 A + 22/40 S in which M = moisture, A = ash, and S = sulphur. The formula for calculating the heat value for unit coal, therefore, basing the calculation upon wet coal values, would be

B. t. u. of Unit Coal =
$$\frac{\text{Indicated (wet) B. t. u.} - 5000 \text{ S}}{1.00 - (M + 1.08 \text{ A} + 22/40 \text{ S})}$$

and for dry coal:

B. t. u. of Unit Coal =
$$\frac{\text{Indicated (dry) B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ A} + 22/40 \text{ S})}$$

2. A coal of unknown character as to its carbonate content should be subjected to a carbonate determination readily effected by liberating the CO₂ with acid and measuring the same by weight or volume. Where carbonates are found to exist in any considerable quantity, say over 0.3 per cent CO₂, the ash determination should be made by blasting in a platinum crucible to constant weight, and the ash as thus determined corrected by adding the weight found for CO₂. Further, since this method of deriving the weight of ash will drive off the chlorine present, this constituent should also be determined and the amount as Cl added to the weight of ash.

It has been possible to apply the foregoing principles to a large number of analyses which have been made in this laboratory. Some from the same mine extending over a considerable period of time afford a good opportunity of verifying the constancy of the unit coal values from the same mine. Others from the same geological seam, extending over a considerable area, as well as those from neighboring mines, serve to demonstrate a positive relationship and, so far as they are available, establish the unit values for their respective regions. An extension of these data has been prepared and arranged in tables following

this discussion. In addition to the results obtained in our own laboratory, the various coal values as published by the Ohio State Survey¹ (Appendix A) and the United States Geological Survey² (Appendix B) have been calculated to unit values by the formula already developed and indicated at the head of the column for "Unit Coal." A most interesting study is there made possible of the constancy of values for a given type of coal or for a given region.

The application which the facts of the tables may be made to serve are many and of far-reaching importance. value and the extent of this service hinge upon the accuracy with which we may differentiate between the actual or unit coal and the true ash content. It is believed that the methods and formulas herein proposed are accurate within the limits of variation, inherent in the composition of the unit substance itself, and in the manipulation and methods of analysis employed. Concerning this latter point, it is obviously impossible in applying the calculations to analytical values already published, to take account of errors in ash determination, due for example to the presence of carbonate of lime. Some of the discrepancies in unit values, therefore, may be due to this fact. Moreover, some of the samples grouped by counties may be from different seams and hence show a difference in their unit values. It has not been practicable to give more detail of location or deposit than is contained in the tables, but the facts thus presented seem to have sufficient value to warrant their publication in this form.

An inspection of Table 10, (p. 31), shows a number of coals with over 2 per cent of CO₂ present. This represents approximately 5 per cent of calcium carbonate. In the Mahler type of calorimeter, this material is decomposed, representing a loss of heat amounting to about 40 B. t. u. for each 5 per cent of calcium carbonate present. A question is therefore raised as to the desirability of correcting heat values obtained by that instrument, to take account of this reaction in the calorimeter.

¹Geological Survey of Ohio, Fourth Series, Bul. No. 9, 1908.

²United States Geological Survey, Bulletins No. 261, No. 290, and No. 332.

VI. CONCLUSIONS

- 1. The actual or unit coal of a given deposit or region is remarkably uniform in composition, as shown by the constancy of heat values, when calculated to such unit substance.
- 2. The true percentage content of the actual or unit coal hinges upon the correct determination of the inorganic constituents of the coal. The present methods of analysis fail to take account of such constituents as the hydration of the shaley or clayey portions of the ash or the carbon dioxide content of earthy carbonates. The presence of chlorine compounds may sometimes be sufficient in amount to require consideration and estimation.
- 3. Coal with an ash of unknown composition should be examined for carbonates and chlorides. If the combined amount of these constituents approximates 0.5 per cent, the ash determination should be made at a temperature sufficiently high for their complete elimination, and a correction made for the ash value thus obtained by adding the amount of CO_2 and Cl found.
- 4. Apart from the corrections which may be called for on account of the presence of CO₂ or Cl, a factor for hydration is necessary, amounting to 8 per cent of the ash as determined, minus the ferric oxide resulting from the decomposition of the iron pyrites.
- 5. The assembling of the corrections indicated may be embodied in a simple formula, easy of application, and under two headings as follows:

For coals free from carbonates and chlorides

Unit B. t. u. =
$$\frac{\text{Indicated Dry B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash } + 22/40 \text{ S})}$$

For coals with carbonates and chlorides

Unit B. t. u. =
$$\frac{\text{Indicated Dry B. t. u.} - 5000 \text{ S}}{1.00 - [\text{ (Ash at high temp.} + CO2 + Cl) 1.08 + 22/40 \text{ S.]}}$$

VII. TABULATION OF CALCULATED VALUES FOR UNIT COAL

From the tables following, (Tables 11 to 19 inclusive), not only is there evidence of a constancy of values for a given area, but, conversely, a given type of fuel over widely separated areas has a value which varies between relatively narrow limits and may be made to serve as an index of the kind or type and probably the region from which the material comes. From an inspection of these and other data a tentative series of values defining the suggested limits for the generally recognized fuel types is given in Table 11.

TABLE 11

CLASSIFICATION OF FUEL TYPES BY HEAT VALUES FOR UNIT OR ACTUAL ORGANIC SUBSTANCE

Cellulose and wood	0
Peat	0
Lignite-brown	0
Lignite-black	0
Sub-bituminous Coal	
Bituminous Coal (mid continental field)	
Bituminous Coal (eastern field)	
Semi-anthracite and Semi-bituminous	
Anthracite	0

TABLE 12

COAL RESULTS

From Continuous Deliveries, September 1, 1907 to September 1, 1908.

Each Sample Represents 5 Cars or 250 Tons, and is a Composite of 5 Separate Samples.

Shipments all from the Same Mine, Christian Co., Ill.

Lab. No.	Analyses	OF SAMPL	es as Rec	"Unit Coal" Basis B. t. u 5000 S	Variation from Av- erage	
	Moisture	Ash	Sulphur	B. t. u.	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	B. t. u.
923	13.16	17.07	4.39	9665	14313	-160
934	10.89	17.34	4.87	10104	14564	+ 91
935	13.49	15.14	3.99	10082	14539	+ 66
936	13.76	16.26	4.01	9845	14507	+ 34
937	14.00	16.97	4.41	9680	14499	+ 26
938	12.55	17.40	4.19	9883	14576	+103
939	12.57	18.70	4.43	9709	14643	+170
940	12.99	16.25	4.10	9971	14533	+ 60
941	12.71	17.27	4.55	9871	14580	+107
942	12.18	18.53	5.35	9724	14577	+104
943	11.52	16.13	4.36	10211	14554	+ 81
944	12.21	15.31	4.32	10278	14608	+135
945	13.53	16.14	4.38	9824	14420	- 53
946	14.99	14.96	4.15	9885	14537	+ 64
947	15.07	15.09	4.27	9825	14501	+ 28
948	14.25	15.51	3.91	9896	14510	+ 37
949	12.98	15.25	3.70	10076	14437	- 36
957	13.17	16.40	4.16	9880	14472	- 1
990	13.03	18.05	4.39	9773	14683	+210
1024	14.59	16.20	4.18	9830	14664	+191
1025	13.38	17.51	4.19	9747	14580	+107
1026	14.28	16.31	4.71	9840	14558	+185
1027	13.84	16.56	4.23	9842	14602	+129
1071	13.88	16.06	4.51	9868	14543	+ 70
1072	13.66	16.31	4.46	9837	14505	+ 32
1073	12.99	15.71	4.15	10076	14563	+ 90
1074	12.43	17.95	4.66	9834	14631	+158
1075	12.70	17.01	4.12	9857	14478	- 5
1076	13.79	18.63	4.95	9497	14595	+122
1077	13.62	15.90	4.36	9935	14544	+ 71
1180	13.45	16.68	4.00	9801	14472	- 1
1181	13.17	17.95	4.85	9607	14457	- 16
1182	13.49	13.36	3.97	9964	14415	- 58
1183	12.16	19.20	5.01	9556	14462	- 11
1184	11.90	17.16	4.55	9925	14458	- 15
1185	12.97	16.63	4.60	9893	14522	+ 49
1186	13.73	16.66	4.34	9795	14536	+ 63
1187	13.80	16.10	4.27	9884	14550	+ 77
1188	14.28	15.84	4.54	9763	14424	- 49
1204	14.51	18.04	4.35	9464	14533	+ 60

TABLE 12

COAL RESULTS—(Concluded)

Lab. No.	Analyses	of Sampl	es as Rec	"Unit Coal" Basis B. t. u 5000 S "Unit Coal" Varia from eray		
	Moisture	Ash	Sulphur	B. t. u.	$1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S.})$	B. t. u.
1205	14.13	16.31	4.85	9746	14488	+ 15
1272	15.81	15.18	3.86	9650	14399	- 74
1273	15.21	14.45	4.04	9910	14498	+ 25
1274	15.40	16.08	5.03	9560	14440	- 33
1275	14.04	16.44	4.52	9694	14409	- 64
1276	14.35	18.13	4.62	9315	14299	-174
1326	14.81	16.56	4.22	9540	14354	-119
1327	13.46	17.87	4.65	9505	14335	-138
1328	13.56	17.53	4.67	9568	14373	-100
1329	14.98	14.37	3.90	9928	14451	- 22
1330	14.59	16.63	4.34	9614	14444	- 29
1331	14.10	17.42	4.82	9592	14511	+ 38
1332	13.13	16.12	4.58	9783	14272	-201
1447	13.28	17.10	4.19	9670	14346	-127
1448	12.62	18.18	4.46	9590	14344	-129
1449	13.31	18.15	4.50	9584	14485	+ 12
1450	13.21	16.16	4.21	9852	14385	- 88
1451	13.32	17.01	4.28	9656	14313	-160
1695	15.31	13.19	3.61	9999	14341	-132
1696	16.12	13.10	3.76	9890	14339	-134
1697	15.62	14.29	3.61	9782	14338	-135
1759	14.02	15.62	4.43	9817	14392	- 81
1760	13.83	16.54	4.49	9676	14354	-119
1789	13.49	19.41	4.07	9331	14416	- 57
1832	14.09	17.22	4.17	9605	14451	-22 -34
1833 1834	13.56	17.07	3.93	9704	14439	- 34 - 92
1834	13.56	17.50	4.24	9590	14381	- 92
Av	13.65	16.58	4.35	9779	14475	± 82

TABLE 13 COAL RESULTS

From Continuous Deliveries September 1, 1908, to May 1, 1909 Each Sample represents 300 Tons Shipments all from the Same Mine, Vermilion Co., Ill.

Lab.	Analyses	of Sampl	es as Rec	EIVED	"Unit Coal" Basis	Variation from Av-	
No.	Moisture	Ash	Sulphur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + 2^{2}/_{40} \text{ S.})}$	erage B. t. u.	
1879	12.92	16.58	3.82	9992	14613	1.4.2	
1880	14.22	18.16	4.51	9540	14613	-143 -132	
1881	12.45	17.22	4.14	9950			
1883	13.00	19.48	4.14	9501	14608 14601	-148 -155	
		17.13	3.67				
1896	12.08 12.67	16.90	4.26	10160	14801	+ 45	
1897	12.71	16.79	4.20	10062 10071	14757	+ 1 - 4	
1898 1899	12.71	18.80	5.17	9801	14752 14794	+ 38	
1900	12.36	16.53	5.07	10170	14800	+ 38	
1900	12.70	15.20	3.89	10269	14655	-101	
1902	12.65	15.27	3.78	10209	14567	-189	
1905	12.38	18.00	4.59	9913	14747	- 189 - 9	
1906	12.46	18.30	4.21	9787	14629	-127	
1908	11.76	16.12	3.48	10402	14840	+ 84	
1909	11.74	15.10	3.93	10402	14677	– 79	
1911	12.34	16.19	4.23	10324	14903	+147	
1912	12.59	18.25	4.10	9772	14620	-136	
1919	16.76	16.68	3.70	9512	14760	+ 4	
1920	16.92	18.20	3.83	9232	14745	- 11	
1934	12.93	16.44	3.54	10200	14878	+122	
1942	12.72	17.62	4.07	9949	14763	+ 7	
1943	15.03	16.45	4.09	9846	14844	+ 88	
1947	13.90	18.31	4.08	9689	14800	+ 44	
1990	14.47	15.57	3.85	10021	14759	+ 3	
1991	13.31	18.08	4.35	10020	15134	+378*	
1987	12.80	14.51	3.64	10476	14805	+ 49	
1988	12.68	14.54	3.80	10508	14840	+ 84	
1993	13.19	17.33	4.16	9931	14777	+ 21	
1994	13.31	18.44	4.15	9849	14947	+191	
1996	11.85	20.36	5.47	9720	14958	+202	
1997	12.05	20.83	4.13	9512	14728	- 28	
2007	13.73	19.23	3.91	9527	14729	- 27	
2008	13.53	18.60	4.33	9638	14720	- 36	
2016	13.38	19.72	4.42	9583	14886	+130	
2017	13.28	18.24	4.56	9797	14833	+ 77	
2013	12.48	21.14	5.11	9348	14693	- 63	
2014	12.89	18.78	3.78	9742	14880	+124	
2029	14.24	19.64	4.47	9431	14829	+ 73	
2030	15.90	16.35	3.75	9667	14724	- 32	
2031	14.11	17.36	3.97	9677	14591	-165	
2032	13.66	15.43	3.77	10173	14767	+ 11	

^{*} Probably due to error in ash determination.

TABLE 13

COAL RESULTS—(Concluded)

Lab. No.	Analyses	OF SAMPL	es as Rec	"Unit Coal" Basis B. t. u 5000 S "Unit Coal" Variati from A erage		
	Moisture	Ash	Sulphur	B. t. u.	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	B. t. u.
2057	13.61	15.71	4.13	10128	14775	+ 19
2071	12.16	18.31	3.98	9986	14856	+100
2072	12.22	18.93	3.93	9857	14821	+ 65
2073	13.10	20.38	3.99	9520	14864	+108
2074	12.47	19.37	4.04	9791	14892	+136
2106	13.31	17.49	4.03	9816	14660	- 96
2107	14.07	17.50	4.43	9742	14739	- 17
2108	13.12	17.25	4.41	9987	14837	+ 81
2145	12.81	16.82	3.98	10066	14764	+ 8
2146	13.97	15.64	4.76	9813	14632	-124
2147	13.19	17.68	4.21	9805	14668	- 68
2159	13.30	17.98	4.17	9831	14805	+ 49
2160	12.20	20.14	4.78	9628	14805	+ 49
2161	13.12	17.61	4.34	9900	14790	+ 34
2178	14.83	19.77	3.90	9319	14793	+ 37
2179	14.01	17.92	4.13	9858	14993	+237*
2180	13.03	19.92	4.11	9503	14710	- 46
2232	14.07	17.40	4.12	9815	14813	+ 57
2233	13.26	19.54	4.25	9381	14483	-273*
2234	12.26	18.90	3.95	9611	14446	-310*
2235	13.02	17.94	4.46	9706	14547	-209
2304	15.07	19.03	4.42	9346	14730	$-26 \\ -142$
2305 2324	14.22 15.16	16.93 16.98	4.81 3.72	9718 9706	14614 14771	-142 + 15
2324	15.33	16.60	3.77	9700	14849	+ 93
2326	11.99	19.10	4.13	9801	14735	– 21
2369	12.00	18.42	3.92	9900	14712	-44
2370	14.29	18.74	4.63	9498	14727	- 29
2371	13.28	17.33	4.17	9897	14744	- 12
2416	13.55	18.55	4.48	9630	14706	- 50
v	13.30	17.79	4.18	9828	14756	± 86

^{*} Probably due to error in ash determination.

TABLE 14

COAL RESULTS

Run-of-Mine Coal from Two Mines, Boulder Co., Colo.

No.	Analyses (OF SAMPL	es as R	"Unit Coal" Basis B. t. u 5000S	Variation from Av- erage	
	Moisture	Ash	Sul.	B. t. u.	1.00 -	B. t. u.
13	19.59	8.38	. 52	9349	13118	+120
15	20.18	8.15	.39	9362	13193	+120 + 195
19	20.26	6.85	.38	9434	13053	+ 55
20	19.64	6.83	.36	9519	13054	+ 56
22	19.49	7.23	.48	9580	13192	+194
24	19.43	5.77	.38	9625	12958	- 40
25	19.12	7.16	.42	9620	13164	+166
27	20.43	6.40	.36	9512	13102	+104
30	19.65	8.55	.41	9271	13048	+ 50
31	19.91	6.75	.38	9425	12958	- 40
35	20.32	7.85	.44	9431	13260	+262
37	19.71	4.88	.38	9779	13046	+ 48
5	20.23	5.81	.35	9373	12761	-237
5 7 8	19.73	5.08	.29	9598	12842	-156
8	19.64	5.97	.30	9497	12859	-139
9	19.83	5.54	.29	9573	12911	- 87
13	20.06	5.51	.33	9551	12917	- 81
18	20.08	4.82	.38	9632	12902	- 96
19	19.96	5.63	.30	9588	12972	- 26
34	19.99	6.55	.40	9441	12955	- 43
38	19.38	5.11	.27	9712	12939	- 59
42	19.96	6.95	.25	9422	12998	00
45	20.56	5.60	.26	9428	12853	-145
76	18.09	5.56	.41	9835	12907	- 91
v	19.80	6.37	.36	9523	12998	±104

TABLE 15

COAL RESULTS

Run-of-Mine Coal from One Mine, Las Animas Co., Colo.

No.	Analyses	of Sampli	es as R	"Unit Coal" Basis B. t. u 5000S	Variation from Av- erage	
	Moisture	Ash	Sul.	B. t. u.	$\begin{array}{ccc} 1.00 & - \\ (1.08 \text{ Ash} + {}^{22}/_{40} \text{ S.}) \end{array}$	B. t. u.
2	2.25	9.72	.89	13309	15288	- 4
10	2.40	11.33	.68	13066	15334	+ 42
12	2.51	14.49	.68	12547	15359	+ 67
14	2.63	11.32	.61	13033	15332	+ 40
15	2.93	11.53	.61	13065	15465	+173
16	2.57	12.81	.60	12842	15386	+ 92
21	2.80	20.17	.65	11643	15468	+176
23	2.26	9.45	.60	13297	15214	- 78
25	2.43	14.86	.60	12572	15448	+156
33	2.02	11.14	.63	13025	15144	-148
37	2.95	13.01	. 59	12532	15121	-171
41	3.65	12.22	.63	12584	15159	-133
44	2.48	12.77	. 58	12722	15218	- 74
46	2.19	11.57	.61	12904	15150	-142
v	2.58	12.59	.64	12796	15292	±107

TABLE 16
ILLINOIS "No. 2" COAL

Lab. No.		Total Mois- ture		FERRED RY Co.		"Unit Coal" Basis B. t. u 5000 S
			Ash	Sul.	B. t. u.	$\frac{1.00 - (1.08 \text{ Ash} + \frac{22}{40}\text{S.})}{}$
1764	Bureau Co	15.61	9.59	4.29	13008	14657
1769	Bureau Co	15.99	8.96	4.04	13191	14743
1860	Brown Co	15.60	10.02	6.01	13099	14904
1869	Christian Co	11.54	10.08	4.38	13148	14912
1811	Fulton Co	15.37	7.55	3.67	13558	14888
1839	Green Co	14.93	12.43	5.79	12581	14739
1840	Green Co	15.04	12.38	6.03	12538	14687
733	Grundy Co	14.69	8.17	3.62	13217	14616
1787	Grundy Co	17.18	6.82	3.11	13450	14622
734	Grundy Co	14.16	5.82	1.83	13436	14395
1861	Hancock Co	13.48	6.88	4.29	13516	14744
1875	Jackson Co	14.25	4.99	.79	14113	14943
1878	Jackson Co	12.73	4.75	.71	14115	14902
1876	Jackson Co	9.00	6.87	2.02	13799	14975
1765	La Salle Co	14.03	9.77	3.36	13033	14686
1785	La Salle Co	12.41	8.89	3.23	13329	14858
1768	LaSalle Co	15.36	14.03	5.34	12241	14618
1775	Marshall Co	14.60	7.29	1.90	13539	14761
1795	Marshall Co	13.54	6.66	2.90	13743	14908
1831	McDonough Co	16.42	8.18	3.23	13418	14829
1748	Mc Lean Co	12.02	10.13	3.36	12980	14704
1857	Mercer Co	17.56	11.58	5.47	12666	14669
1411	Peoria Co	12.05	10.90	4.48	12866	14739
1802	Warren Co	18.52	5.45	3.20	13650	14606
1793	Woodford Co	16.18	8.33	3.55	13361	14802

TABLE 17
ILLINOIS "No. 5" COAL FROM SOUTHERN PART OF STATE

Lab. LOCALITY No.	Locality	Total Mois- ture	Referred to Dry Coal			"Unit Coal" Basis B. t. u 5000 S
		Ash	Sul.	B. t. u.	$1.00 - (1.08 \text{ Ash} + {}^{22}/_{40} \text{ S.})$	
	0.11.1.0		10.05	2.70	12025	15122
1092	Gallatin Co	4.47	10.85	3.72	13235	15133
1094	Saline Co	6.03	10.54	3.12	13212	15024
1095	Saline Co	4.89	11.49	4.16	12931	14916
1110	Saline Co	4.34	12.68	6.12	12879	15157
1111	Saline Co	6.64	9.21	2.35	13367	14927
1112	Saline Co	6.10	8.99	3.52	13415	15019
1113	Saline Co	5.97	7.62	2.30	13700	15011
1114	Saline Co	4.43	9.04	2.47	13450	14993
1115	Saline Co	6.04	11.58	3.26	12942	14911
1116	Saline Co	6.13	9.89	2.37	13298	14973
896	Williamson Co	6.29	10.68	3.86	13073	14930
1809	Williamson Co	6.47	12.53	3.62	12853	15000

TABLE 18

Illinois "No. 5" Coal from Central Part of State

Lab. No.	Locality	Total Mois- ture	20000000	erred ry Co		"Unit Coal" Basis B. t. u 5000 S	
			Ash	Sul.	B. t. u.	$\frac{1.00 - (1.08 \text{ Ash} + {}^{22}/_{40} \text{ S.})}{}$	
1404 1807 1808 1856 1771 1788 1569a 1874 1749 1847 1848 1403 1407 1408 1409 721 740 741 1794 1761 1762 1766 1767 1770 1772 1773	Macon Co. Mc Lean Co. Mc Lean Co. Mc Lean Co. Mc Lean Co. Menard Co. Peoria Co. Peoria Co. Peoria Co. Peoria Co. Sangamon Co.	15.09 15.03 15.44 13.13 12.73 13.91 14.07 12.56 14.15 15.55 14.29 13.86 13.91 13.45 14.73 13.45 14.30 14.30 14.30 14.30 14.30 14.56 14.56 15.55 14.29 14.61 14.56 15.55	12.52 12.98 13.43 12.22 12.19 12.15 11.33 11.82 14.06 13.54 12.20 15.46 16.25 15.23 16.66 14.78 10.76 13.64 12.75 12.47 14.26 12.48 12.85 14.73 12.68 11.32 12.88 11.32	3.79 2.95 3.81 4.17 4.15 3.67 3.82 4.74 2.82 3.58 3.19 3.39 3.58 3.97 4.78 4.61 4.11 4.28 3.83 4.79 4.79 4.11 4.28 3.83 4.74 4.11 4.28 4.74 4.11 4.28 4.74 4.11 4.12 4.12 4.13 4.13 4.13 4.13 4.13 4.13 4.13 4.13	12450 12389 12364 12666 12544 12853 12549 12545 12299 12485 12299 12044 12189 12014 12257 12749 12304 12369 12416 12133 12364 12281 12082 12340 12663 12358 12358 12477	14527 14510 14594 14740 14590 14929 14427 14529 14672 14725 14635 14755 14713 14786 14730 14589 14593 14468 14495 14477 14444 14415 14515 14427 14591 14486 14447	
1774 1786 1790 1791 1792 1812	Sangamon Co	14.41 14.18 16.41 15.44 15.38 12.99	11.80 14.67 10.69 12.91 10.14 12.76	5.09 5.00 3.65 4.01 4.00 4.31	12550 12115 12685 12301 12849 12709	14557 14574 14477 14430 14578 14899	
1868 1412 1413 720 1889	Shelby Co Tazewell Co Tazewell Co Logan Co Logan Co	11.26 14.30 14.35 14.80 11.83	13.63 11.49 12.45 13.81 12.25	4.93 3.90 3.53 3.56 3.83	12373 12690 12504 12426 12376	14686 14623 14569 14733 14392	

TABLE 19 Blue Band Coal

Lab. No.	LOCALITY	Total Mois- ture		ERRED RY Co.		"Unit Coal" Basis B. t. u 5000 S	
110.		ture	Ash	Sul.	B. t. u.	$\frac{1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S.})}{1.08 \text{ Ash}}$	
742	Christian Co	11.82	13.50	4.71	12203	14448	
1870	Christian Co	15.15	9.97	3.70	12745	14405	
1871	Christian Co	14.88	10.67	4.04	12696	14484	
996	Clinton Co	10.97	10.47	4.80	12815	14614	
997	Clinton Co	13.05	13.98	5.29	12232	14596	
1177	Clinton Co	15.19	11.15	1.65	12569	14342	
1178	Clinton Co	14.81	16.56	2.99	11639	14262	
1175	Clinton Co	11.83	10.78	3.96	12659	14459	
1176	Clinton Co	12.86	13.59	4.52	12246	14512	
1845	Edgar Co	14.94	11.00	3.02	12890	14734	
1846	Edgar Co	14.82	11.42	3.34	12797	14715	
461	Franklin Co	14.40	8.08	1.19	13400	14722	
419	Franklin Co	11.19	10.11	.60	12985	14597	
420	Franklin Co	10.06	7.53	.91	13312	14519	
1810	Franklin Co	10.13	10.29	.78	12945	14590	
1722	Franklin Co	8.47	10.55	2.13	12778	14491	
1723	Franklin Co	9.09	8.78	1.21	13173	14595	
1776	Franklin Co	9.11	6.42	1.33	13620	14679	
1777	Franklin Co	8.48	7.32	1.33	13527	14734	
1799	Jackson Co	7.81	13.20	3.85	12650	14897	
1800	Jackson Co	9.14	10.22	.68	12970	14603	
1651	Jefferson Co	7.48	11.35	3.34	12824	14735	
1652	Jefferson Co	7.85	12.10	4.19	12611	14655	
735	Macoupin Co	12.80	10.86	5.38	12469	14301	
736	Macoupin Co	12.71	11.40	4.41	12360	14238	
737	Macoupin Co	12.17	12.87	5.48	12303	14477	
738	Macoupin Co	12.80	11.90	4.33	12440	14419	
1841	Macoupin Co	12.89	12.68	6.49	12214	14369	
1862	Macoupin Co	13.93	12.29	5.23	12371	14441	
725	Madison Co	11.68	11.22	4.85	12762	14692	
1117	Madison Co	10.33	10.59	4.12	12681	14457	
1118	Madison Co	. 14.16	13.65	2.81	12114	14303	
1119	Madison Co	11.20	11.72	5.17	12499	14485	
1866	Marion Co	10.31	14.96	5.61	12167	14720	
1842	Montgomery Co	13.61	8.50	4.37	13473	14990	
1864	Montgomery Co	12.84	10.58	4.30	12743	14534	
1863	Montgomery Co	14.76	9.98	4.60	12712	14398	
1873	Montgomery Co	13.21	11.51	4.90	12570	14522	
421	Perry Co	9.31	14.71	.98	12181	14517	
1523	Perry Co	11.03	12.63	1.01	12453	14456	
1614	Perry Co	10.37	13.92	3.93	12293	14607	
1615	Perry Co	9.87	13.86	3.28	12261	14534	
1591	Perry Co	11.11	15.89	4.34	11859	14471	
1592	Perry Co	10.49	12.17	3.84	12361	14359	
1835	Perry Co	10.55	12.12	4.50	12393	14412	
1610	Randolph Co	10.72	14.55	5.07	11978	14385	

TABLE 19 BLUE BAND COAL—(Concluded)

Lab. No.	LOCALITY	LOCALITY Total Moisture		FERRED RY Co		"Unit Coal" Basis B. t. u 5000 S	
			Ash	Sul.	B. t. u.	$\frac{1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S.})}{1.08 \text{ Ash}}$	
1616	Randolph Co	9.93	13.41	5.36	12245	14505	
1120	Saline Co	5.98	13.79	3.73	12505	14830	
722	Sangamon Co	14.96	11.04	4.55	12640	14503	
1763	Sangamon Co	14.69	10.98	4.95	12503	14349	
739	Sangamon Co	13.14	12.23	5.03	12372	14425	
723	St. Clair Co	12.11	12.23	4.37	12604	14676	
724	St. Clair Co	12.23	9.69	3.33	12982	14612	
991	St. Clair Co	9.76	15.80	4.76	12202	14895	
995	St. Clair Co	10.05	12.47	4.19	12587	14694	
993	St. Clair Co	9.44	11.23	4.37	12723	14630	
1001	St. Clair Co	13.75	12.53	2.13	12486	14512	
1002	St. Clair Co	13.15	13.43	3.23	12290	14486	
1003	St. Clair Co	9.41	12.94	4.90	12701	14948	
1129	St. Clair Co	15.91	11.07	4.70	12706	14593	
1130	St. Clair Co	11.11	12.00	4.72	12587	14625	
1174	St. Clair Co	15.46	12.73	4.02	12428	14549	
1600	St. Clair Co	11.43	15.14	5.69	11908	14435	
557	Vermilion Co	12.56	9.15	1.41	13058	14537	
558	Vermilion Co	12.96	8.03	1.78	13304	. 14626	
1540	Vermilion Co	17.73	11.95	1.15	12561	14463	
1843	Vermilion Co	13.23	11.43	3.17	12842	14761	
1844	Vermilion Co	13.41	9.76	3.52	13083	14748	
1643	Washington Co	10.41	11.34	4.35	12468	14351	
1121	White Co	6.71	11.50	4.46	12744-	14708	
459	Williamson Co	9.99	8.48	1.03	13323	14701	
460	Williamson Co	9.50	10.13	1.12	13078	14724	
1088	Williamson Co	6.69	10.65	2.50	13016	14795	
462	Williamson Co	9.39	7.66	1.89	13475	14754	
1611	Williamson Co	10.15	9.73	1.06	13229	14763	
1612	Williamson Co	6.12	13.76	4.42	12461	14799	
1567	Williamson Co	6.80	11.84	2.96	12788	14770	
1613	Williamson Co	9.69	10.23	1.16	13077	14742	
1801	Williamson Co	9.75	8.13	1.71	13438	14791	
1805	Williamson Co	7.58	12.10	3.85	12698	14745	
1806	Williamson Co	9.79	9.85	2.19	13048	14676	
1804	Williamson Co	6.77	13.29	5.08	12517	14800	
1917	Williamson Co	8.86	9.65	1.15	13103	14685	
1919	Williamson Co	9.34	9.50	1.74	13172	14739	

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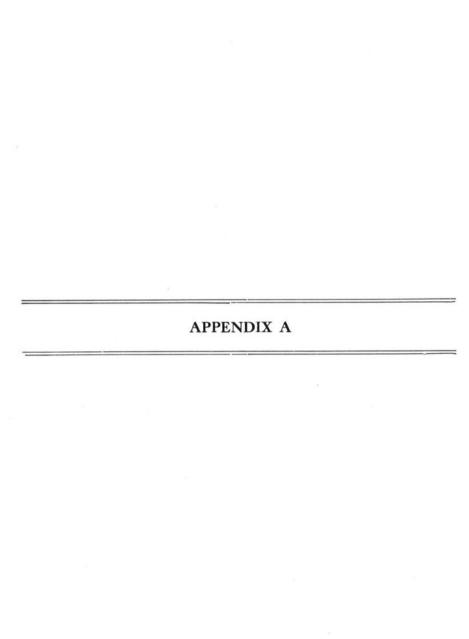


TABLE 20 Unit Coal Values

		A	AS RE	S OF CO		"Unit Coal" Basis	
No.	County				T	B. t. u 5000 S	
		Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{1.00 - (1.08 \text{ Ash} + {}^{22}/_{40} \text{ S.})}{}$	
	CLAF	ION OR	No. 4 C	COAL			
65	Lawrence	6.34	17.41	5.29	10741	14562	
67	Lawrence	5.86	15.28	5.36	11133	14547	
68	Lawrence	6.11	9.94	3.61	11957	14508	
66	Lawrence	6.00	11.86	5.10	11734	14645	
64	Scioto	6.80	9.34	3.45	11763	14272	
63	Jackson	4.90	13.70	6.14	11495	14545	
62	Jackson	5.31	13.54	6.08	11381	14436	
55	Jackson	5.61	8.09	3.70	12279	14465	
56	Jackson	4.98	9.80	4.08	12154	14538	
57	Jackson	4.71	8.61	3.73	12361	14505	
60	Jackson	5.33	8.40	3.72	12206	14387	
59	Vinton	4.72	11.21	4.16	12049	14640	
61	Vinton	4.52	8.85	4.23	12337	14505	
54	Vinton	5.02	8.15	2.81	12469	14639	
58	Vinton	4.61	11.10	5.28	12053	14645	
70	Vinton	5.02	8.97	3.32	12528	14780	
69	Vinton	4.95	9.32	3.53	12445	14775	
	Average	5.34	10.80	4.33	11947	14551	
	Lowe	R KITT	ANING C	or No.	5 COAL		
74	Lawrence	7.57	8.79	3.20	12199	14830	
75	Lawrence	8.07	9.71	2.13	11927	14727	
76	Jackson	8.39	7.42	2.65	12190	14679	
71	Perry	6.85	10.16	4.72	11864	14612	
72	Perry	6.74	7.12	2.58	12393	14574	
73	Muskingum	5.05	7.77	4.80	12569	14691	
77b	Jefferson	2.46	7.40	3.82	13664	15406	
	7					15061	
77	Tuscarawas	5.30	7.71	3.25	12902	13001	
77 77a	Tuscarawas	5.30 5.23	7.71 4.72	2.17	12902 13504	15141	
		5.23					
	Av	6.18	7.87	3.26	13504	15141	
	Av	6.18	4.72	3.26	13504	15141	
77a	AvMiddle	5.23 6.18 KITTA	4.72 7.87 NING OR	3.26	13504	15141	
77a 36	Mahoning Av MIDDLE Lawrence	5.23 6.18 KITTA:	4.72 7.87 NING OR 4.82	2.17 3.26 No. 6	13504 12578 COAL 13165	15141	
77a 36 82a	Mahoning	5.23 6.18 KITTA: 5.99 6.64	4.72 7.87 NING OR 4.82 10.92	2.17 3.26 No. 6 (13504 12578 COAL	15141 14863 14957	
77a 36 82a 82b	Mahoning	5.23 6.18 KITTA: 5.99 6.64 8.08	4.72 7.87 NING OR 4.82 10.92 8.52	2.17 3.26 No. 6 (3.61 3.32 3.64	13504 12578 COAL 13165 11927	15141 14863 14957 14749	
	Mahoning	5.23 6.18 KITTA: 5.99 6.64	4.72 7.87 NING OR 4.82 10.92	2.17 3.26 No. 6 (13504 12578 COAL 13165 11927 12091	15141 14863 14957 14749 14753	

TABLE 20
UNIT COAL VALUES—(Continued)

N	0	A	NALYSES AS RE	OF CO		"Unit Coal" Basis	
No.	COUNTY	Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S}.}$	
85	Athens	6.80	8.05	2.14	12229	14547	
82	Vinton	4.90	10.15	4.25	12321	14802	
81	Hocking	6.52	8.03	3.52	12330	14666	
89	Athens	7.14	6.72	1.65	12353	14488	
90	Athens	7.28	6.73	0.86	12409	14552	
86	Hocking	7.55	5.85	0.77	12510	14552	
87	Hocking	7.45	4.81	0.66	12703	14563	
88	Hocking	7.40	5.00	1.06	12649	14542	
80	Hocking	6.55	6.97	2.57	12422	14548	
79	Perry		7.47	1.45	12190	14534	
91	Perry	5.79	5.91	1.00	12569	14510	
78	Perry		6.95	2.33	12384	14569	
92	Perry		9.86	3.43	12191	14620	
93	Perry		10.10	4.96	12035	14649	
95	Perry		6.64	2.43	12425	14513	
94	Perry		5.26	2.34	12614	14562	
97	Perry	5.70	8.45	3.38	12332	14600	
98	Perry	6.40	7.58	2.72	12361	14569	
01	Muskingum		9.77	5.54	12244	14716	
96	Muskingum		9.83	4.10	12371	14756	
99	Muskingum		9.56 9.28	5.97 3.77	12164	14581	
04	Muskingum Muskingum	5.55	5.23	3.63	12280 12944	14663 14703	
02	Muskingum		9.28	5.35	12337	14668	
03	Muskingum		6.58	4.49	12827	14689	
11	Coshocton	4.37	5.36	3.61	13045	14643	
12	Coshocton		6.64	2.03	11039	13871*	
08	Coshocton	4.33	5.59	4.00	13084	14736	
09	Coshocton	5.12	7.02	3.87	12719	14708	
05	Coshocton	5.32	6.30	4.22	12755	14661	
10	Coshocton	5.60	13.28	4.87	11200	14159	
13	Coshocton	4.44	4.45	3.54	13232	14702	
14	Coshocton		8.75	5.36	12380	14589	
18	Coshocton	5.32	8.60	4.36	12290	14546	
20	Coshocton	4.50	5.97	3.63	12911	14623	
07	Coshocton	5.40	5.08	3.18	12949	14641	
33	Tuscarawas	3.45	7.67	5.22	12843	14733	
31	Tuscarawas		9.38	4.88	12548	14686	
15	Tuscarawas		5.47	4.05	12958	14637	
30	Tuscarawas	120000000000000000000000000000000000000	8.42	3.83	12782	14808	
29	Tuscarawas		6.01	3.24	13151	14774	
24	Tuscarawas		5.21	3.25	13196	14730	
34	Tuscarawas		6.93	4.12	13149	14865	
116	Tuscarawas		5.87	3.55	12820	14613	
128	Tuscarawas	4.30	7.63	3.97	12602	14546	

^{*} Low B. t. u. due to weathering.

TABLE 20
UNIT COAL VALUES—(Continued)

No.	County	А	AS RE	s of Co		"Unit Coal" Basis	
NO.	COUNTY				1	B. t. u 5000 S	
		Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{1.00 - (1.08 \text{ Ash} + {}^{22}/_{40} \text{ S.})}{(1.08 \text{ Ash} + {}^{22}/_{40} \text{ S.})}$	
117	Coshocton	4.70	11.29	5.60	11869	14481	
106	Coshocton	5.30	6.15	3.72	12751	14609	
121	Tuscarawas	3.52	6.01	3.17	13135	14705	
122	Tuscarawas	4.94	9.50	4.19	12341	14706	
123	Tuscarawas	3.51	7.69	4.56	12875	14761	
132	Carroll	3.76	6.79	3.06	13028	14760	
138	Tuscarawas	7.15	4.56	2.62	12949	14820	
127	Tuscarawas	4.66	6.22	3.28	12775	14525	
119	Holmes	7.31	4.21	1.00	12514	14230	
125	Tuscarawas	4.69	9.06	4.70	12386	14649	
126	Tuscarawas	4.92	7.04	2.91	12748	14676	
135	Stark	6.66	8.22	2.66	12559	14971	
137	Columbiana	3.60	4.60	1.76	14020	15401	
139	Stark	5.65	10.08	4.13	12362	14973	
	Av	5.56	7.36	3.30	12564	14644	
				10.00	. 12001		
	Upper Freei						
147		PORT, V	Vaterlo	o or N	To. 7 Co.	AL	
	Upper Freei LawrenceLawrence	PORT, V					
144	Lawrence	PORT, V	VATERLO	00 OR N	To. 7 Co.	AL 14824	
144 145	Lawrence	7.20 7.85	VATERLO 10.67 12.18	2.33 2.66	To. 7 Co. 11801 11349	14824 14465	
144 145 146 142	LawrenceLawrence	7.20 7.85 8.37 8.45 7.62	10.67 12.18 8.23 11.28 12.39	2.33 2.66 1.29 0.93 1.81	10. 7 Co. 11801 11349 11873	14824 14465 14396	
144 145 146 142 140	Lawrence. Lawrence. Lawrence. Lawrence.	7.20 7.85 8.37 8.45 7.62 7.13	10.67 12.18 8.23 11.28 12.39 8.91	2.33 2.66 1.29 0.93	11801 11349 11873 11529 11468 12089	14824 14465 14396 14547 14586 14570	
144 145 146 142 140 141	Lawrence. Lawrence. Lawrence. Callia Lawrence. Lawrence. Lawrence. Lawrence.	7.20 7.85 8.37 8.45 7.62 7.13 8.77	10.67 12.18 8.23 11.28 12.39 8.91 8.71	2.33 2.66 1.29 0.93 1.81 1.31 0.76	11801 11349 11873 11529 11468 12089 11855	14824 14465 14396 14547 14586 14570 14517	
144 145 146 142 140 141	Lawrence. Lawrence. Lawrence. Gallia Lawrence.	7.20 7.85 8.37 8.45 7.62 7.13	10.67 12.18 8.23 11.28 12.39 8.91	2.33 2.66 1.29 0.93 1.81 1.31	11801 11349 11873 11529 11468 12089	14824 14465 14396 14547 14586 14570	
147 144 145 146 142 140 141 143	Lawrence. Lawrence. Lawrence. Callia Lawrence. Lawrence. Lawrence. Lawrence.	7.20 7.85 8.37 8.45 7.62 7.13 8.77 8.38	10.67 12.18 8.23 11.28 12.39 8.91 8.71	2.33 2.66 1.29 0.93 1.81 1.31 0.76	11801 11349 11873 11529 11468 12089 11855	14824 14465 14396 14547 14586 14570 14517	
144 145 146 142 140 141	Lawrence. Lawrence. Lawrence. Callia Lawrence. Lawrence. Lawrence. Lawrence. Lawrence. Lawrence. Lawrence.	7.20 7.85 8.37 8.45 7.62 7.13 8.77 8.38 7.97	10.67 12.18 8.23 11.28 12.39 8.91 8.71 10.09	2.33 2.66 1.29 0.93 1.81 1.31 0.76 1.84	11801 11349 11873 11529 11468 12089 11855 11695	14824 14465 14396 14547 14586 14570 14517 14556	
144 145 146 142 140 141	Lawrence. Lawrence. Lawrence. Callia Lawrence. Lawrence. Lawrence. Lawrence. Lawrence. Lawrence. Lawrence.	7.20 7.85 8.37 8.45 7.62 7.13 8.77 8.38 7.97	10.67 12.18 8.23 11.28 12.39 8.91 8.71 10.09	2.33 2.66 1.29 0.93 1.81 1.31 0.76 1.84	11801 11349 11873 11529 11468 12089 11855 11695	14824 14465 14396 14547 14586 14570 14517 14556	
144 145 146 142 140 141 143	Lawrence. Lawrence. Lawrence. Gallia. Lawrence. Lawrence. Lawrence. Lawrence. Lawrence. Lawrence. Lawrence. Muskingum.	7.20 7.85 8.37 8.45 7.62 7.13 8.77 8.38 7.97	10.67 12.18 8.23 11.28 12.39 8.91 8.71 10.09 10.31	2.33 2.66 1.29 0.93 1.81 1.31 0.76 1.84	11801 11349 11873 11529 11468 12089 11855 11695	14824 14465 14396 14547 14586 14570 14517 14556	
144 145 146 142 140 141 143	Lawrence Lawrence Lawrence Gallia Lawrence	7.20 7.85 8.37 8.45 7.62 7.13 8.77 8.38 7.97 FREEP	10.67 12.18 8.23 11.28 12.39 8.91 8.71 10.09 10.31 0RT OR 1	2.33 2.66 1.29 0.93 1.81 1.31 0.76 1.84 1.62 No. 7 C	11801 11349 11873 11529 11468 12089 11855 11695 11707	14824 14465 14396 14547 14586 14570 14517 14556 14531	
144 145 146 142 140 141 143 148 149 150	Lawrence. Lawrence. Lawrence. Lawrence. Gallia. Lawrence. Lawrence. Lawrence. Av. UPPER Muskingum. Muskingum. Muskingum.	7.20 7.85 8.37 8.45 7.62 7.13 8.77 8.38 7.97 FREEP	10.67 12.18 8.23 11.28 12.39 8.91 8.71 10.09 10.31	2.33 2.66 1.29 0.93 1.81 1.31 0.76 1.84 1.62 No. 7 C	11801 11349 11873 11529 11468 12089 11855 11695 11707	14824 14465 14396 14547 14586 14570 14517 14556 14531	
144 145 146 142 140 141 143	Lawrence Lawrence Lawrence Gallia Lawrence	7.20 7.85 8.37 8.45 7.62 7.13 8.77 8.38 7.97 FREEP	10.67 12.18 8.23 11.28 12.39 8.91 8.71 10.09 10.31 0RT OR 1	2.33 2.66 1.29 0.93 1.81 1.31 0.76 1.84 1.62 No. 7 C	11801 11349 11873 11529 11468 12089 11855 11695 11707	14824 14465 14396 14547 14586 14570 14517 14556 14531	

TABLE 20
UNIT COAL VALUES—(Continued)

No.	County	A	AS RE	S OF CO		"Unit Coal" Basis
110.	COUNTY	Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S}}$
	Pin	TSBURG	or No.	8 Coai		
25	Gallia	5.80	10.06	4.34	11792	14301
27	Gallia	6.98	9.03	5.21	11849	14413
28	Gallia	7.83	9.76	3.89	11779	14575
26	Gallia	6.73	13.03	4.37	11441	14614
23	Athens	5.78	8.00	4.19	12299	14618
24	Athens	6.60	10.20	3.41	11892	14560
24	Athens	4.51	11.49	4.88	11945	14553
22	Morgan	6.87	8.19	4.22	12100	14504
9	Belmont	2.79	9.42	5.09	12987	14134
11	Belmont	4.08	10.61	4.95	12476	14961
8	Belmont	2.91	8.00	4.31	13212	15099
3	Belmont	3.51	6.86	3.76	13185	14937
4	Belmont	3.80	8.95	4.27	12785	14933
7	Belmont	3.21	7.26	4.28	13135	14920
10	Belmont	4.47	11.01	4.67	12375	14976
6	Belmont	3.75	10.84	4.76	12357	14794
5	Belmont	4.46	10.76	4.45	12425	14977
1	Belmont	3.39	7.86	2.97	12991	14850
2	Belmont	3.79	9.00	4.16	12861	15027
6a	Belmont	4.25	10.35	3.95	12425	14840
2a	Belmont	4.23	9.21	4.17	12605	14842
12	Jefferson		9.52	3.83	12875	15008
15	Jefferson	3.13	8.22	4.02	13019	14943
15a	Jefferson	4.57	9.00	1.55	12789	14980
18	Harrison	6.54	6.74	2.19	12710	14829
21	Harrison	5.98	5.97	1.35	12964	14853
20	Harrison	3.83	10.88	4.38	12355	14798
16	Jefferson	4.89	10.46	4.09	12515	15095
13	Jefferson	4.96	6.45	1.75	13099	14938
19	Jefferson	4.18	8.22	2.83	12888	14928
14	Jefferson	4.30	7.88	3.01	12859	14858
17	Jefferson	5.05	7.95	2.61	12865	14995
	Av	4.70	9.10	3.81	12559	14835
	Por	MEROY (or No. 8	a Coal		35.75.53
34	Gallia		11.46	2.18	11497	14561
33	Meigs	4.85	12.52	2.94	11923	14718
29	Meigs	7.33	8.69	2.05	12105	14608
30	Meigs	7.22	9.29	1.32	12002	14552
31	Meigs	5.51	10.58	4.17	11990	14588
32	Meigs	7.63	10.93	1.83	11722	14618
	Av	6.79	10.58	2.42	11873	14608

 $\begin{array}{c} \text{TABLE 20} \\ \\ \text{Unit Coal Values---}(Concluded) \end{array}$

No.	COUNTY	A	NALYSES AS RE			"Unit Coal" Basis
NO.	COUNTY	Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + 2^2/_{40} \text{ S}.}$
	MEIG	s Cree	k or No	o. 9 Co.	AL	
53	Washington	2.95	12.89	5.55	12245	14946
52	Washington		9.58	5.03	12749	14970
44	Noble	3.06	12.33	6.00	12357	15011
45	Noble	2.90	10.16	4.27	12692	14895
43	Noble	2.55	11.41	5.79	12514	14918
42	Noble	3.12	12.85	5.60	12130	14827
50	Morgan	5.13	11.74	4.89	11925	15270
48	Morgan	5.05	10.37	4.30	12114	14621
49	Morgan	4.07	10.66	5.07	12202	14637
47	Noble	3.54	13.23	6.21	11956	14787
46	Noble	4.85	9.82	5.59	12301	14757
37	Belmont	4.47	13.07	3.27	12002	14870
40	Belmont	3.40	14.94	4.39	11840	14890
41	Belmont	3.52	11.84	3.67	12391	14947
39	Belmont	4.17	9.60	3.11	12602	14863
38	Belmont	4.31	11.68	1.94	12307	14888
36a	Belmont	7.52	11.24	2.11	11860	14846
36	Belmont	4.98	12.82	2.41	11974	14846
35	Harrison	5.35	10.29	2.20	12393	14919
	Av	4.11	11.60	4.28	12240	14845

APPENDIX B

TABLE 21

UNIT COAL VALUES

Compiled from Bulletins 261, 290, 332, United States Geological Survey

State	Table	County	A	NALYSES AS RE			"Unit Coal" Basis
No.	No.	COUNTY	Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S.})}$
			ture	Asii	phui	D. t. u.	(1.00 Asi + /40 S.,
			AL	ABAMA			
1	1078M*	Walker	1.35	13.63	.71	12991	15509
1	1201C *	Walker	2.34	12.54	.72	12856	15313
2	1075M	Walker	2.25	9.04	1.09	13133	14967
2 2	1076M	Walker	2.42	11.13	1.10	12695	14879
2	3011M	Walker	4.71	10.17	1.33	12596	14992
2	1225C	Walker	3.36	12.43	1.01	12350	14879
2	3211C	Walker	3.95	14.59	1.12	11785	14722
2 2 3 3	3018M	Bibb	3.03	10.72	.49	13034	15285
3	3255C	Bibb	2.72	14.36	.55	12461	15263
4	3034M	Bibb	3.67	3.14	1.22	14396	15536
4 5	3103C	Bibb	6.43	12.92	1.08	12395	15616
5	4091M	Blount	2.93	2.73	.65	14693	15636
5	4252C	Blount	5.59	16.08	1.40	11906	15518
6	4293M	Jefferson		3.51	. 59	14643	15701
5	4338C	Jefferson	3.23	6.71	.61	14074	15747
			AR	KANSAS			
1	1045M	Sebastian	1.02	7.49	1.10	14434	15927
1	2585M	Sebastian	3.53	7.77	1.29	14017	15971
1	1114C	Sebastian	3.24	12.61	1.24	13129	15846
1	2689C	Sebastian	7.49	17.97	1.06	11369	15604
2 2 3 3 5 7	1049M	Sebastian		6.97	2.12	14387	15806
2	1160C	Sebastian	2.23	9.20	1.87	13750	15733
3	1115M	Sebastian		7.91	1.42	14162	15818
3	1296C	Sebastian		11.63	1.28	13464	15849
5	1130M	Franklin		6.95	1.52	14330	15790
5	1331C	Franklin		12.08	1.99	13259	15761
7	2593M	Sebastian		5.91	1.53	14236	15945
7	2688C	Sebastian		11.69	2.02	12690	15582
7	2722C	Sebastian		15.00	2.24	12060	15787
8	2587M	Johnson		8.46	1.84	13793	15797
8	2744C	Johnson		14.01	2.05	12460	15731
9	2599M	Sebastian		7.06	1.05	14087	15628
9.	2690C	Sebastian		24.81	1.00		15434
10	2647M	Ouachita		12.58	. 53	5877	12551
10	2726C	Ouachita		9.71	3.12		12717
13	3798M	Franklin		17.51	2.29	12312 12926	15898 15853
13	4626C	Franklin	. 1.76	14.96	2.29	12920	13033

^{*} Samples marked M are mine samples: those marked C are car samples of various sizes of coal.

TABLE 21
UNIT COAL VALUES—(Continued)

State	Table	County	A	nalyses as Re	S OF CO		"Unit Coal" Basis
No.	No.		Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + 2^2/_{40} \text{ S.})}$
			CAL	IFORNIA			
1 1	1607M 1680C	Alameda				8105 8507	12699 13243
			Сог	ORADO			
1	1383M 1523C	Boulder Boulder			.52	10237 10143	13477 13570
			FL	ORIDA			
1	3270C	Orange	. 21.00	5.17	.45	8127	11076
			GE	ORGIA			
1	4156M 4320C	Chattanooga Chattanooga	2.85	7.84 14.49	1.27	14198 12791	16039 15939
			IL	LINOIS			
24 24 25 35 23 10 13 13 19 19 18 18 26 9 9 9 20 4 4	2854M 2972C 2856M 2991C 4385M 1648C 1694M 1786C 1871M 1926C 2020C 1741M 1779C 3003 1625M 1635C 1639C 4247C 2731C 1341M 1417C	Clinton Clinton Clinton Clinton Clinton Franklin Franklin Franklin Franklin Franklin La Salle La Salle Logan Macoupin	. 11.44 .11.64 .11.35 .15.06 .9.50 .9.46 .8.31 .10.72 .13.87 .12.39 .15.68 .13.29 .13.54 .13.72 .15.25 .14.68 .15.09	9.18 10.71 8.66 13.40 9.65 11.44 8.12 10.48 7.74 8.93 9.36 10.31 8.92 12.09 8.90 10.74 10.32 15.35 13.68 7.42 11.64	3.35 4.94 3.41 4.76 1.05 1.45 1.63 1.55 .48 .52 .91 3.44 3.92 3.51 4.12 4.03 3.96 3.81 3.88 8.83 1.32	10937 10958 11290 10733 10726 11506 11990 11727 12001 10958 11686 10985 11399 10215 11162 10887 10870 9790 10053 11151 10884	14395 14422 14416 14666 14435 14783 14745 14651 14699 14545 14800 14790 14784 14482 14641 14599 14627 14528 14409 14533 14552

TABLE 21
UNIT COAL VALUES—(Continued)

State	Table	County	F	ANALYSE AS RI	s of Co		"Unit Coal" Basis
No.	No.		Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 -}$ $(1.08 \text{ Ash} + \frac{22}{40} \text{ S}.$
5	1556C	Madison	17.02	16.79	3.29	9319	14523
7	1609M	Madison		11.58	4.75	10768	14425
7	1611C	Madison		17.31	4.40	10026	14542
7	1780C	Madison		13.18	4.53	10816	14618
21	2770M	Madison		9.03	1.59	10901	14595
21	2852C	Madison		10.93	1.38	10507	14517
22	2772M	Madison		10.15	4.01	10881	14566
22	2905C	Madison		13.01	5.34	10615	14554
22	2896C	Madison		14.53	4.35	10192	14480
23	2774M	Madison		10.06	3.59	10949	14535
23	2819C	Madison		11.53	4.41	10510	14360
23	2803C	Madison		15.59	3.98	9655	14483
29	3911M	Madison		9.44	3.72	10892	14566
29	3913M	Madison		8.76	3.62	11236	14571
29	3958C	Madison		12.56	4.37	10667	14602
29	3963C	Madison	13.10	16.00	4.17	9983	14519
29	3980C	Madison		12.33	4.42	10719	14578
15	1725M	Marion		12.53	3.70	11077	14683
15	1761C	Marion	9.95	13.23	3.87	10960	14622
6	1449M	Montgomery	14.89	7.87	3.61	11016	14518
6	1661M	Montgomery	12.90	11.08	3.78	10856	14602
6	1557C	Montgomery	14.43	13.28	4.01	10064	14290
6	1702C	Montgomery		14.18	4.29	10303	14332
8	1627C	Montgomery		12.53	4.47	10514	14673
1	1095M	St. Clair		10.32	4.22	11223	14612
1	1261C	St. Clair		13.20	4.10	11025	14675
2	1152C	St. Clair		22.44	4.00	9149	14542
30	3912M	St. Clair		10.81	3.83	11439	14733
30	4364C	St. Clair		13.19	4.38	10699	14625
31	4251M	St. Clair		8.75	3.13	10858	14375
31	4376C	St. Clair		13.25	3.66	10363	14423
14	1704M	Sangamon		11.26	3.83	10636	14540
14	1740C	Sangamon		11.78	4.16	10757	14607
27	2897M	Sangamon		8.18	4.41	11007	14488
27	3052C	Sangamon		13.77	4.05	9940	14554
34 34	4414M 4636C	Saline	7.51 9.33	7.48 11.89	1.58	12686 11572	15091 14984
34	4622C	Saline					
3	1170M	Saline	7.81	8.38	2.36	12418	15029
3	1318C	Williamson	7.50	7.15	1.72	12386 11776	14646 14916
11	1634M	Williamson	8.30	9.26	2.82	11999	14794
11	1654M			10.61	1.97	11957	14835
11	1660C	Williamson	7.76	11.66	2.46	11702	14956
11	1718C	Williamson	8.61	7.66	1.65	12236	14797
12	1683M	Williamson	8.29	10.83	2.81	11837	14867
12	1762C	Williamson	8.20	12.95	3.48	11362	14740

TABLE 21
UNIT COAL VALUES—(Continued)

State	Table	Commu	A	NALYSES AS RE		AL	''Unit Coal'' Basis
No.	No.	County		1	1		B. t. u 5000 S
			Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S.})}{(1.08 \text{ Ash} + \frac{22}{40} \text{ S.})}$
10	12010	W:11:	15 07	0.53	2 24	10784	14701
12	4201C	Williamson		9.52 10.50	2.34	11066-	14701 14647
12 12	3907C 4085C	Williamson		10.47	2.32	10820	14846
16	1731M			7.37	1.25	12058	14632
		Williamson		9.60	1.14	11959	14772
16	1820C	Williamson Williamson		7.62	1.00	12200	14727
28 28	3629M 3789C	Williamson		9.98	1.32	11959	14770
20	37890	williamson	7.70	9.90	1.02	11757	14770
			In	DIANA			
20	3536M	Clay	15.38	5.88	1.95	11680	15004
20	3979C	Clay		17.37	1.89	9524	14900
15	3473M	Greene		7.55	.95	11738	15028
15	3567C	Greene		8.15	.91	11419	14749
16	3564C	Greene	10.30	11.75	4.23	11218	14737
17	3516M	Knox		8.30	3.69	11752	14754
17	3981C	Knox	12.08	11.02	3.65	11011	14630
10	1853M	Parke	11.54	9.62	4.41	11655	15116
10	1979C	Parke	10.72	8.57	3.83	11767	14857
19	3534M	Parke	13.70	5.91	2.66	11930	15036
7	1824M	Pike	10.18	8.12	3.96	12181	15193
7	1881C	Pike	8.90	9.21	3.74	12008	14946
7	1882C	Pike		9.35	3.78	11549	14811
12	2701M	Pike	11.29	6.87	3.09	11921	14772
12	2759C	Pike	10.57	11.65	3.87	11266	14818
18	3525M	Pike	12.88	6.14	1.70	11801	14728
18	3801C	Pike	11.13	6.98	1.64	12031	14856
1	1410M	Sullivan	13.25	9.16	1.87	11360	14857
1	1507C	Sullivan	11.40	13.40	2.50	11061	15032
4	1775M	Sullivan	14.86	7.35	2.26	11324	14759
4	1844C	Sullivan	. 13.99	14.32	2.31	10318	14730
5	1773M	Sullivan	. 12.14	8.96	3.54	11516	14875
5	1859C	Sullivan	. 12.03	10.88	4.27	11192	14726
6	1772M	Sullivan	. 10.45	9.58	4.04	11745	14995
6	1875C	Sullivan		12.62	4.39	11185	14990
11	1883M	Sullivan	. 14.23	5.72	. 89	11722	14764
11	2087C	Sullivan	. 12.15	8.14	1.41	11761	14934
8	1828M	Vigo		12.24	4.38	11261	14984
8	2037C	Vigo	. 9.55	10.61	3.72	11759	15042
9	1848M	Vigo	. 13.73	8.65	3.00	11360	14891
9	1960C	Vigo		10.76	3.15	10948	14759
9	1973C	Vigo	. 12.82	10.30	3.27	11119	14752
13	3467M	Vigo		7.34	2.16		14642
13	3748C	Vigo		12.09	3.18	10899	14871
14	3491M	Vigo		7.11	3.28	11543	14797
14	3775C	Vigo		14.20	5.14	11146	14725

TABLE 21
Unit Coal Values—(Continued)

State	Table	County	А	NALYSES AS RE			"Unit Coal" Basis
No.	No.	COURT	Mois-	A =1-	Sul-	D 4	B. t. u 5000 S
			ture	Ash	phur	B. t. u.	$(1.08 \text{ Ash} + \frac{22}{40} \text{ S}.$
2	110535	W - 1-1-	0.00	0.24		11500	4.4007
2	1425M	Warrick	9.28	9.34	4.44	11799	14806
3	1495C	Warrick		13.02	4.43	11122	14754
3	1759M 1941C	Warrick Warrick		7.63 15.63	3.58 4.79	11792 10030	14792 14547
			I	OWA			
	107035						
1	1270M	Davis		10.51	4.72	11345	14871
1	1347C	Davis		16.00	5.03	11027	15026
2 2	1289M 1570C		15.65	11.64	5.10	10289	14548
3		Marion		15.22	4.66	10019	14652
3	1312M	Polk		10.99	5.89	10640	14680
4	1434C 1323M	Polk		14.01	6.15	10244	14698
4	1437C	Appanoose	11.13	7.07	4.00	10931 10723	14694 14650
5	1332M	Appanoose	19.60	10.96	2.39	10723	14496
5	1433C	Lucas		12.63	3.19	10303	14567
1	1059M	(Town)		TERRITO	DRY 1.62	12096	14848
1	1138C	Henryetta	7.04	10.01	1.92	12090	14929
2	1071M	Hartshorne		6.40	1.38	14040	15375
~		Hartshorne	4.45			12607	
2	11841				1 57		
2	1184C 1080M			11.00	1.52		15129 14786
2 3 3	1080M	Edwards	2.93	10.30	3.73	12591	14786
2 3 3 4	1080M 1274C	Edwards	2.93 4.61	10.30 11.14	3.73 3.63	12591 12319	14786 14918
4	1080M	Edwards Edwards Lehigh	2.93 4.61 6.50	10.30 11.14 9.31	3.73 3.63 3.67	12591	14786 14918 14318
4 4 5	1080M 1274C 1151M	Edwards	2.93 4.61 6.50 6.24	10.30 11.14	3.73 3.63	12591 12319 11842	14786 14918
4	1080M 1274C 1151M 1470C	Edwards Edwards Lehigh Lehigh	2.93 4.61 6.50 6.24 .8.29	10.30 11.14 9.31 13.21	3.73 3.63 3.67 3.96	12591 12319 11842 11228	14786 14918 14318 14267
4 4 5	1080M 1274C 1151M 1470C 1481C	Edwards Edwards Lehigh Lehigh Lehigh Panama	2.93 4.61 6.50 6.24 8.29 5.11	10.30 11.14 9.31 13.21 25.05	3.73 3.63 3.67 3.96 3.95	12591 12319 11842 11228 9110	14786 14918 14318 14267 14264
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C	Edwards Edwards Lehigh Lehigh Lehigh Panama (County)	2.93 4.61 6.50 6.24 8.29 5.11	10.30 11.14 9.31 13.21 25.05 8.03	3.73 3.63 3.67 3.96 3.95 1.18	12591 12319 11842 11228 9110 13662	14786 14918 14318 14267 14264 15897
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C	Edwards Edwards Lehigh Lehigh Lehigh Panama (County) Crawford	2.93 4.61 6.50 6.24 8.29 5.11 K	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS	3.73 3.63 3.67 3.96 3.95 1.18	12591 12319 11842 11228 9110 13662	14786 14918 14318 14267 14264 15897
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C	Edwards Edwards Lehigh Lehigh Lehigh Panama (County) Crawford Crawford	2.93 4.61 6.50 6.24 8.29 5.11 K	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS	3.73 3.63 3.67 3.96 3.95 1.18	12591 12319 11842 11228 9110 13662	14786 14918 14318 14267 14264 15897
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C	Edwards Edwards Lehigh Lehigh Panama (County) Crawford Crawford Crawford Crawford	2.93 4.61 6.50 6.24 8.29 5.11 K	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS 9.55 12.97 10.60	3.73 3.63 3.67 3.96 3.95 1.18	12591 12319 11842 11228 9110 13662	14786 14918 14318 14267 14264 15897
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C 1018M 1097C 1017M 1122C	Edwards Edwards Lehigh Lehigh Panama (County) Crawford Crawford Crawford Crawford Crawford	2.93 4.61 6.50 6.24 8.29 5.11 K	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS 9.55 12.97 10.60 17.91	3.73 3.63 3.67 3.96 3.95 1.18 3.79 4.28 5.63 6.27	12591 12319 11842 11228 9110 13662	14786 14918 14318 14267 14264 15897
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C 1018M 1097C 1017M 1122C 1037M	Edwards Edwards Lehigh Lehigh Lehigh Panama (County) Crawford Crawford Crawford Crawford Crawford Crawford Cherokee	2.93 4.61 6.50 6.24 8.29 5.11 K	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS 9.55 12.97 10.60 17.91 9.87	3.73 3.63 3.67 3.96 3.95 1.18 3.79 4.28 5.63 6.27 4.47	12591 12319 11842 11228 9110 13662 12947 12242 13043 11642 13340	14786 14918 14318 14267 14264 15897 15063 15293 15373 15511 15535
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C 1018M 1097C 1017M 1122C 1037M 1086C	Edwards Edwards Lehigh Lehigh Lehigh Panama (County) Crawford Crawford Crawford Crawford Crawford Crawford Crawford Cherokee Cherokee	2.93 4.61 6.50 6.24 8.29 5.11 K	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS 9.55 12.97 10.60 17.91 9.87 12.45-	3.73 3.63 3.67 3.96 1.18 3.79 4.28 5.63 6.27 4.47 5.68	12591 12319 11842 11228 9110 13662	14786 14918 14318 14267 14264 15897 15063 15293 15373 15511 15535 15589
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C 1018M 1097C 1017M 1122C 1037M 1086C 1473C	Edwards Edwards Lehigh Lehigh Panama (County) Crawford Crawford Crawford Crawford Crawford Crawford Crawford Cherokee Atchison	2.93 4.61 6.50 6.24 8.29 5.11 K 2.91 4.99 2.44 4.18 2.54 2.50 6.95	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS 9.55 12.97 10.60 17.91 9.87 12.45– 12.19	3.73 3.63 3.67 3.96 3.95 1.18 3.79 4.28 5.63 6.27 4.47 5.68 8.04	12591 12319 11842 11228 9110 13662 12947 12242 13043 11642 13340 12900 11905	14786 14918 14318 14267 14264 15897 15063 15293 15373 15511 15535 15589 15244
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C 1018M 1097C 1017M 1122C 1037M 1086C 1473C 1411M	Edwards Edwards Lehigh Lehigh Panama (County) Crawford Crawford Crawford Crawford Crawford Crawford Crawford Crherokee Atchison Cherokee	2.93 4.61 6.50 6.24 8.29 5.11 K 2.91 4.99 2.44 4.18 2.54 2.54 2.54 5.11	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS 9.55 12.97 10.60 17.91 9.87 12.45– 12.19 8.90	3.73 3.63 3.95 3.95 1.18 3.79 4.28 5.63 6.27 4.47 5.68 8.04 4.34	12591 12319 11842 11228 9110 13662 12947 12242 13043 11642 13340 12900 11905 12926	14786 14918 14318 14267 14264 15897 15063 15293 15373 15511 15535 15589 15244 15332
4 4 5 9	1080M 1274C 1151M 1470C 1481C 4020C 1018M 1097C 1017M 1122C 1037M 1086C 1473C	Edwards Edwards Lehigh Lehigh Panama (County) Crawford Crawford Crawford Crawford Crawford Crawford Crawford Cherokee Atchison	2.93 4.61 6.50 6.24 8.29 5.11 K 2.91 4.99 2.44 4.18 2.54 2.50 6.95 5.11 4.10	10.30 11.14 9.31 13.21 25.05 8.03 ANSAS 9.55 12.97 10.60 17.91 9.87 12.45– 12.19	3.73 3.63 3.67 3.96 3.95 1.18 3.79 4.28 5.63 6.27 4.47 5.68 8.04	12591 12319 11842 11228 9110 13662 12947 12242 13043 11642 13340 12900 11905	14786 14918 14318 14267 14264 15897 15063 15293 15373 15511 15535 15589 15244

TABLE 21
UNIT COAL VALUES—(Continued)

State	Table	County	A	NALYSES AS RE			"Unit Coal" Basis
No.	No.	COUNTY	Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S}.}$
			KE	NTUCKY		,	
1 1 1	1321M 2350M 1474C 2445C	BellBell.Bell	2.91 3.42 3.10 5.21	3.53 3.18 4.39 8.22	.89 1.53 1.22 1.12	14322 14375 14148 13214	15280 15491 15397 15427
2 2 3 3	1365M 1461C 1367M 1506C	Hopkins Hopkins Hopkins	8.49 7.91 7.98 7.92	7.10 9.13 9.30 10.06	3.53 3.62 4.03 3.52	12344 12200 11965 12022	14858 14979 14748 14944
4 4 5 5	1382M 1539C 2270M 2528C	Webster Webster Harlan Harlan	4.61 5.27 4.32 4.36	7.40 14.18 2.28 3.70	3.33 4.54 .48 .67	12861 11950 14121 13923	14836 15240 15165 15217
6 6 7 7	2405M 2592C 2453M 2595C	Johnson Johnson Muhlenberg Muhlenberg	6.95 5.12 8.76 8.47	2.03 2.76 9.42 9.48	.48 .57 4.07 3.60	13687 13743 11965 11986	15054 14975 14919 14886
8 8 9	3678M 3860C 3722M 3723M	UnionOhioOhio	7.46 5.46 10.03 9.89	4.60 7.92 7.67 8.69	.97 1.18 2.56 2.45	13489 13239 12076 11927	15443 15444 14758 14872
9	3865C	Ohio		8.96	3.14	12078	14922
1	2018M 2274C	Garrett	2.47	9.55	1.23	13853 13255	15936 15942
			Мі	SSOURI			
1 1 2 2 3 4	1043M 1126C 1226M 1348C 1549C 1446M	Bates	8.33 14.74 11.50 15.71	14.52 19.36 7.78 16.86 20.78 6.91	5.34 5.25 3.79 5.16 3.69 5.06	11992 10586 11185 10179 8840 11605	15334 15209 14705 14709 14471 14855
4 5 5 6 6	1516C 2795M 2865C 2817M 2904C	Morgan	12.67 13.38 12.92 14.01	4.83 10.02 13.62 10.29 11.74	5.12 4.48 5.03 5.23 5.60	12487 11084 10548 11030 10796	15426 14808 14793 14955
7 7 7 7	2823M 2936C 2942C 2937C	AdairAdairAdairAdair	17.19 16.36 17.30 16.39	9.28 19.51 23.38 20.18	2.76 3.53 2.94 3.12	10598 9007 8240 8946	14677 14566 14496 14626
10 10	4197M 4257C	Macon		11.61 20.50	3.78 3.69	10582 9099	14853 14712

TABLE 21
UNIT COAL VALUES—(Continued)

State No.	Table No.	No.	A	NALYSES AS REC	"Unit Coal" Basis		
			Mois- ture	Ash	Sul- phur	B. t. u.	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
			Мо	NTANA			
1 2 3	1298C 4234C 4271C	Carbon Carbon	8.51	10.97 15.39 13.39	1.73 .60 .54	10539 10478 10685	13727 14017 13899
			New	Mexico)		
1 1 2 2 3 3 3 3 4 4 4 5 5	(1025)M (1026)M 1278C 1028M 1307C 3221M 3295C 3307C 3308C 3228M 3331C 3315C 3226M 3294C		12.29 9.68 10.79 2.50 3.45 4.36 2.75 2.19 2.78 3.38 2.25	4.01 6.99 8.08 18.66 9.13 16.67 15.92 15.52 11.11 14.57 13.54 12.37 14.57	.52 .63 1 .55 1 .26 .72 .73 .83 .64 .57 .61 .75	11885 11252 11623 9907 13127 11893 11912 12166 13063 12294 12445 13030 12539	14048 14058 14301 14398 15006 15173 15220 15141 15246 15113 15202 15472 15408
			North	DAKO7	r A		
1 1 2 2 2 2 3 3	1971M 1279C 2289C 1730M 1416C 2365C 1935M 2243C	Stark Stark Stark Williams Williams Williams McLean McLean	35.38 32.64 41.13 36.78 36.13 40.53	7.66 9.35 11.42 5.36 5.09 5.04 5.05 7.75	1.13 1.55 3.54 .72 .48 .59 .76 1.15	6158 6923 6970 6485 7204 7326 6644 7069	12441 12756 12798 12242 12496 12558 12325 12740
		,	(Оню			
6 6 11 11 12 12 7 7	2095M 2392C 3986M 4157C 4151C 4178C 2090M 2656C	Belmont Belmont Belmont Belmont Belmont Guernsey Guernsey	5.31 4.13 3.44	8.07 8.52 7.96 12.94 9.38 9.97 7.30 10.55	3.49 3.33 4.12 4.32 3.96 3.65 3.55 3.13	13102 12843 13088 12287 12874 12933 12701 12179	15144 15153 15155 15049 15172 15133 14930

TABLE 21

UNIT COAL VALUES—(Continued)

State No.	Table No.	COUNTY	A	Analyse as Ri	"Unit Coal" Basis		
			Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000}{1.00 - (1.08 \text{ Ash} + \frac{22}{40})}$
1 1 2 2 4 4 5 5 3 3 8 8 10 10 9 9	1896M 2071C 1898M 2109C 1910M 2083C 1944M 2062C 1900M 2144C 2119M 2559C 3969M 4059C 2208M 2310C 2311C	Jackson Jackson Jackson Jackson Jefferson Jefferson Jefferson Jefferson Jefferson Perry Perry Perry Perry Tuscarawas Tuscarawas Vinton Vinton	9.90 8.92 7.55 4.46 4.49 6.79 5.59	6.73 11.95 7.62 11.34 7.75 9.12 6.01 7.30 6.13 11.58 5.85 8.37 8.54 7.53 7.66 8.29 11.93	3.10 4.61 4.08 4.02 3.67 3.47 1.54 1.72 1.11 1.81 3.00 2.84 3.73 3.34 3.15 3.35	12249 11515 11898 11495 13147 13072 13325 13178 11277 12328 12128 12128 12285 12128 12845 12958 12514 12773 11563	14647 14685 14590 14758 15152 15226 15060 15078 14563 14605 14653 14644 15022 14938 14858 15068
			PEN	NSYLVAN	IA		
10 10 13 13 8 8 16 16 18 12 11 15 15 17 17 9 9 5 5 11 11 11 12 12	2080M 2229C 3437M 3879C 2014M 2152C 4029M 4169C 4348M 4509C 4012M 4609C 4027M 4082C 4104C 4337 4421 2016M 2199C 1966M 2068C 3421M 3532C 3441M 4098C	Allegheny Allegheny Allegheny Allegheny Cambria Cambria Cambria Cambria Cambria Cambria Cambria Indiana Indian	3.67 2.61 2.53 2.65 3.49 2.74 4.25 2.66 4.46 2.82 5.13 2.84 3.13 2.57 2.22 4.35 2.63 3.01 2.46 2.50 1.95 2.60	5.46 6.17 8.98 13.16 5.71 6.63 7.23 7.87 8.56 8.47 7.37 8.71 8.27 9.81 10.33 8.42 11.90 10.21 11.33 4.83 6.05 5.34 7.29 5.63 9.25	1.37 1.26 2.21 2.16 .94 1.51 1.59 2.97 1.42 .86 3.11 3.77 1.54 1.51 2.05 2.05 2.05 2.05 2.05 2.05 2.05 2.05	13874 13997 13356 12816 14515 14279 14144 13513 13995 13682 13991 13365 14079 13795 13712 13801 12964 13705 13424 14197 14013 14146 13775 14184 13622	15395 15475 15303 - 15507 16108 16025 15876 15553 16014 15903 15731 15675 16094 16159 16072 15624 15725 15963 15963 15945 15465 15320 15465 15320 15689 15560

TABLE 21
UNIT COAL VALUES—(Continued)

State No.	Table No.	County	A	NALYSES AS RE	"Unit Coal" Basis		
			Mois- ture	Ash	Sul- phur	B. t. u.	$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + 2^2/_{40} \text{ S}}$
4 4 6 6 7 7 19 19 20 20 22	1942M 2187C 1968M 2161C 1994M 2154C 4352M 4489C 4350M 4517C 4498C	Westmoreland.		9.13 10.41 9.50 12.52 11.18 12.47 6.32 8.36 9.24 10.54 10.16	1.33 1.26 1.64 1.79 2.08 1.39 1.05 3.03 2.85 1.00	13613 13406 13268 12879 13378 13153 14152 13699 13822 13347 13311	15629 15714 15557 15555 15887 16050 15579 15685 15936 15899 15693
			TEN	NESSEE			
1 1 2 2 3 3 4 4 5 5 6 6 7 7 8 8 8 9 9 9 9 10 11 11 11 11 11 11 11 11 11 11 11 11	2907M 3016C 2931M 3129C 2929M 3040C 2956M 3058C 2958M 3050C 2977M 3132C 3005M 3127C 3128C 2995M 3113C 3114C 3115C 3009M 3471C	Claiborne Claiborne Clampbell Campbell Campbell Campbell Roane Roane Morgan Morgan Cumberland Cumberland Fentress Fentress White White White Grundy Grundy Grundy Grundy Grundy Grundy Grundy Cumberland Cumberland	4.81 3.61 5.09 4.25 5.38 3.25 6.39 2.25 5.58 3.80 3.89 3.46 3.03 3.01 2.63 3.12 3.44 3.92 5.68 4.68 4.68	4.74 11.15 3.41 6.81 4.13 7.05 6.61 9.53 6.91 9.76 4.50 14.43 9.08 12.85 10.76 13.42 14.12 9.21 14.09 18.55 9.26 13.11 27.87	1.28 1.58 .83 .98 .93 .99 .85 .98 2.96 3.23 .78 2.42 3.26 3.42 4.38 4.74 .65 1.30 .90	13804 12569 14130 13295 13666 13048 13514 12578 13851 12841 14182 12514 12983 12602 13104 12715 12517 13219 12508 11480 13163 12193 10264	15195 15180 15271 15222 15004 15033 15112 15135 15456 15445 15557 15574 15073 15300 15490 15529 15540 15292 15510 15489 15489 15484 15825 15514
			7	CEXAS			
1 1 2 2	1196M 1456C 1241M 1597C	Houston Houston Wood	. 34.70 . 28.86	10.75 11.20 7.92 7.28	.56 .79 .50 .53	7056	13034 13298 12794 12594

TABLE 21
UNIT COAL VALUES—(Continued)

State No.	Table No.		A	AS RE	"Unit Coal" Basis		
			Mois- ture	Ash	Sul- phur	B. t. u.	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
3 3 4 4	2652M 2734C 2635M 2717C	Milan	31.06 36.80	7.38 7.88 6.25 7.30	.77 .99 .53	7132 7870 7101 7497	12759 13059 12598 12885
			τ	Јтан			
1 2	3199C 3200M	Carbon Summitt		4.87 6.26	.55 1.28	13151 10471	14848 13262
			VI	RGINIA			
1 1 2 3 4 4 5 5 5 6 6	2268M 2420C 2476C 2382C 2323M 2358C 4093M 4287C 4294C 4305M 4573C	Lee. Lee. Wise. Lee. Lee. Montgomery. Montgomery. Montgomery. Tazewell. Tazewell	3.35 3.05 3.89 4.35 2.98 4.80 7.52 2.60	8.11 4.73 5.58 4.48 3.06 4.33 21.94 18.03 16.23 4.48 9.79	2.31 1.20 .92 .67 .34 .79 .68 .63 .65 1.35	13117 13826 13932 14470 14144 13939 11669 11961 11893 14636 13264	15428 15267 15410 15736 15253 15353 15949 15825 15900 15867 15880
			Was	HINGTON	r		
1 1 2 2	2456M 2687C 2686C 2458M 3098C	King. King. King. Kittitas.	16.04 14.30 3.39	7.78 11.53 11.37 10.39 12.26	.43 .61 .72 .33 .38	10006 9938 10208 12847 12586	13604 13920 13930 15059 15070
			West	VIRGIN	A		
6 6 7 7 8 8 9	1176M 1390C 1198M 1595C 1257M 1515C 1208M 1561C	Fayette	1.53 2.12 3.94 1.90 4.16 1.98	3.55 5.05 3.55 4.93 4.87 7.17 3.76 6.58	75 65 90 1.16 64 90 85 77	14900 14807 14915 14382 14452 13786 14738 13925	15870 15944 15895 15898 15591 15686 15825 15712

TABLE 21
UNIT COAL VALUES—(Continued)

State	Table No.	County	A	ANALYSE: AS RE	"Unit Coal" Basis		
No.		Septiments of the septiment of the septi		1	0.1		$\frac{\text{B. t. u.} - 5000 \text{ S}}{1.00 - (1.08 \text{ Ash} + \frac{22}{40} \text{ S.})}$
			Mois- ture	Ash	Sul- phur	B. t. u.	
13	1867M	Fayette	5.48	2.29	. 79	14454	15734
13	2028C	Fayette		3.91	.89	14436	15721
14	1870M	Fayette		7.44	1.04	13972	15741
14	2004C	Fayette	5.09	3.27	1.03	14110	15480
19	2359M	Fayette		2.46	.78	14773	15733
19	2549C	Fayette		5.01	.89	14425	15780
2	1103M	Harrison	1.98	9.08	4.20	13466	15432
2	1308C	Harrison		7.86	3.48	13790	15536
15	2039M	Harrison	2.80	5.55	2.40	14105	15558
15	2195C	Harrison	2.01	8.55	2.54	13811	15664
20	2375M	Kanawha	2.66	4.44	1.14	14368	15571
20	2556C	Kanawha	2.82	8.03	1.38	13766	15609
21	2377M	Kanawha	3.57	3.62	1.14	14173	15362
21	2572C	Kanawha	3.57	4.85	1.32	13948	15346
22	3456M	Kanawha	2.75	5.49	.63	13813	15149
22	3457M	Kanawha	3.49	6.44	.63	13813	15449
22	3905C	Kanawha	3.42	7.82	.83	13486	15335
23	3458M	Kanawha	3.13	3.54	. 59	13963	15027
23	3965C	Kanawha	2.05	8.10	1.35	13707	15420
23	3625C	Kanawha	3.25	7.58	1.22	13523	15317
25	4291M	Kanawha	3.91	7.68	.64	13471	15199
25	4360C	Kanawha	4.21	7.22	. 64	13379	15229
11	1234M	McDowell	2.21	5.25	.44	14792	16075
11	1472C	McDowell	4.07	11.12	. 51	13509	16122
12	1238M	McDowell	1.92	4.39	. 52	14926	16013
12	1242M	McDowell	3.48	3.90	.73	14731	15989
12	1364C	McDowell	1.72	6.87	.68	14571	16065
1	1088M	Marion	1.40	6.67	1.59	14063	15447
16	1213C 2041M	Marion	1.75	6.34	.90	14107	15450
16	2264C	Marion	2.89	5.71	.69	14540	16020
10	1240M	Marion	5.57	8.37	1.20	13093	15701
10	1471C	Mercer	2.93	3.62 4.58	.48	14924	16039
18	2348M		2.81	6.50	.66	15023	16125
18	2527C	Mingo	2.86	5.83	.67	13957 14106	15504
3	1108M	Monongalia	2.90	8.19	.75	13941	15554 15829
3	1252C	Monongalia	2.29	10.23	1.06	13558	15689
4	1116M	Preston	2.26	7.74	.85	13999	15697
4	2054M	Preston	3.57	6.21	.85	14218	15882
4	1262C	Preston	1.48	8.39	.90	14069	15764
4	2250C	Preston	3.91	10.11	1.07	13370	15744
17	2056M	Preston	3.22	7.33	1.73	13995	15822
17	2332C	Preston	3.46	8.12	1.45	13869	15861
5	1144M	Randolph	2.82	10.45	1.00	13475	15731
5	1297C	Randolph	1.45	10.10	.98	13718	15693

TABLE 21 UNIT COAL VALUES—(Concluded)

State No.	Table No.	County	A	NALYSES AS RE	"Unit Coal" Basis		
			Mois-		Sul-		B. t. u 5000 S
			ture	Ash	phur	B. t. u.	$1.00 - (1.08 \text{ Ash} + {}^{22}/_{40} \text{ S.})$
			Wy	OMING			
1	1368M 1479C	Sheridan Sheridan		3.37 4.50	.60	9796 9734	13192 13444
2	1376M 1571C	Weston Weston	8.60 9.44	21.90 20.72	4.94 3.91	9709 9650	14550 14320
3	2131C 1976M 2278C	Weston Crook	17.74	20.79 11.55 16.70	4.03 7.03 6.66	10001 9527 8928	14757 13918 13604
4	3160M 3363C	Carbon	12.32 11.30	5.19 7.31	.23	11102 10755	13534 13316
5	3396C 3164M 3213C	Carbon Sweetwater Sweetwater	12.41	6.77 2.52 3.41	.26 .80 .81	10706 11920 11768	13341 14071 13923
6	3202M 3390C	Uinta Uinta		2.63 3.12	.51	10237 10307	13383 13293
			A	LASKA			
2479 2483				4.65	.51	13640 12137	15083 15537
2219				12.47	.44	11968	15017
2222				6.05	.57	13711	15101
2224 2227				10.87	.41	11338 14868	13898 15873
		Arc	GENTINA	, South	AMER	ICA	
40790	J	.]	. 7.67	42.85	1.21	6320	13792
		Br	AZIL, S	оитн Аз	MERICA		
172 173		Dry Coal			3.02	10028 9830	14398 14241

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